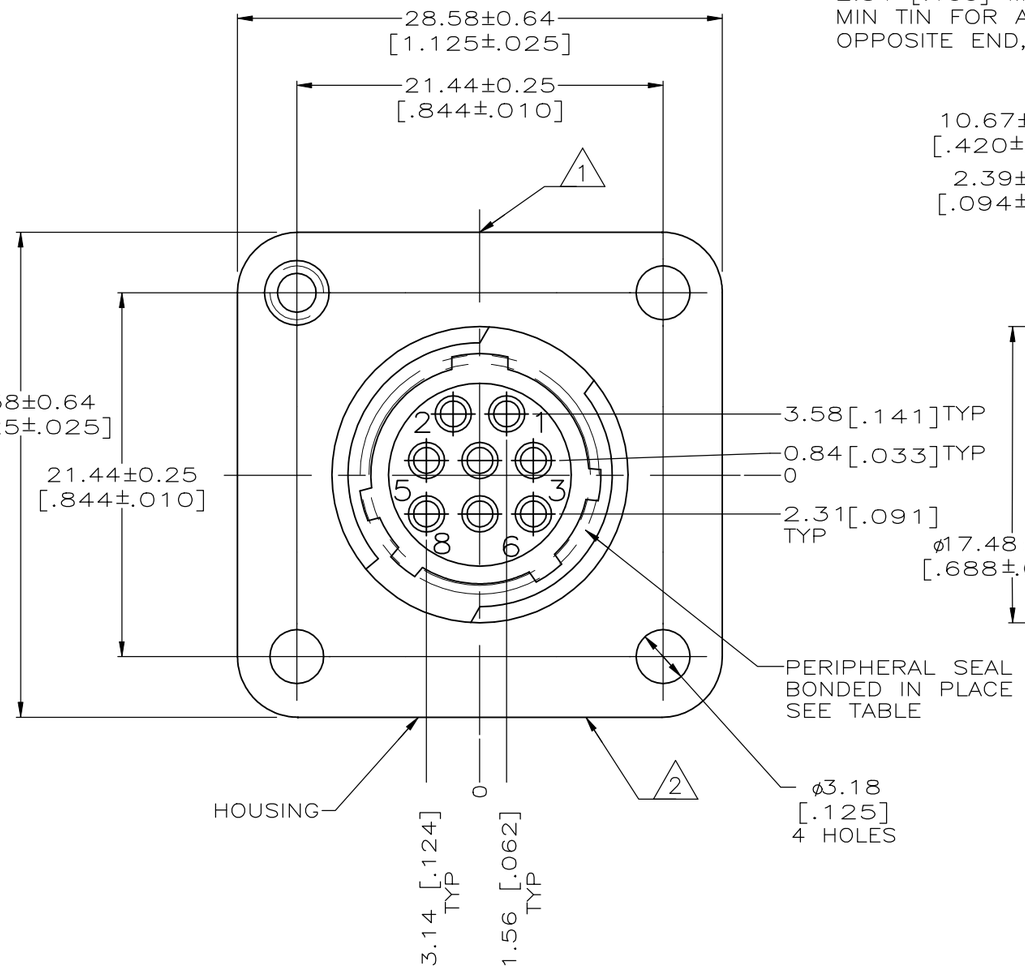
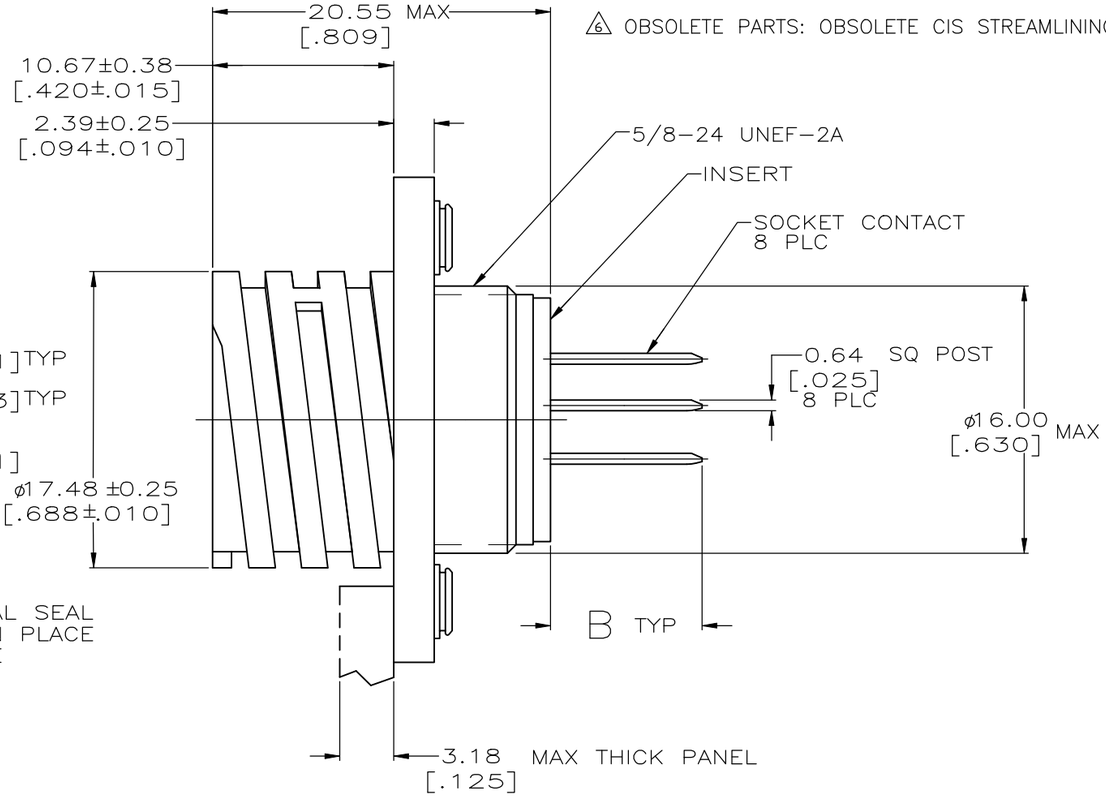
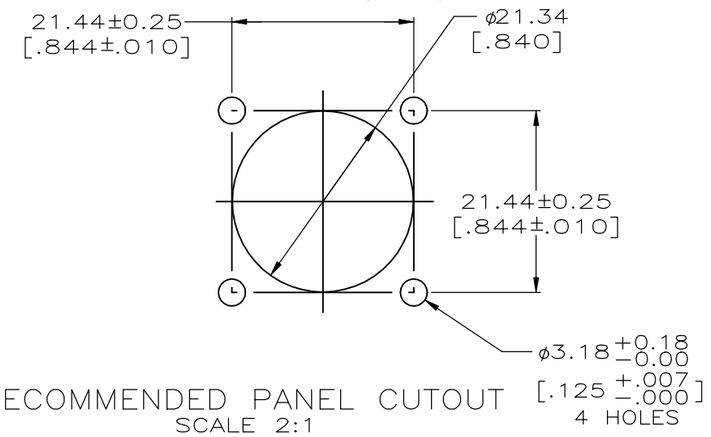
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1. AMP MOLDED ON THIS SURFACE.
2. PART NUMBER AND DATE CODE MARKED ON THIS SURFACE.
3. NYLON, GLASS FILLED, FLAME RETARDANT, BLACK.
4. 0.76um [.000030] MIN GOLD FOR A LENGTH OF 2.54 [.100] MIN FROM MATING END, 2.54um [.000100] MIN TIN–LEAD FOR A LENGTH OF 9.70 [.382] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL.
5. 0.76um [.000030] MIN GOLD FOR A LENGTH OF 2.54 [.100] MIN FROM MATING END, 2.54um [.000100] MIN TIN FOR A LENGTH OF 9.70 [.382] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL.
6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

| REVISIONS | | | | | |
|---|---|---|---|---|---|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | H1 | REVISED PER ECO–09–021510 | 11SEP09 | KK | AEG |
| | J | REVISED PER ECO–17–004657 | 05APR2017 | RS | MZ |
| | K | REVISED PER ECO–19–001927 | 07FEB2019 | RS | MZ |




RECOMMENDED PANEL CUTOUT
SCALE 2:1

| CONTACT FINISH | PERIPHERAL SEAL | THREADED INSERT | DIM B | PART NUMBER |
|---|---|---|---|---|
| 5 | NO | NO | 8.94±0.76[.352±.030] | 1–208657–1 |
| 5 | NO | YES | 14.58±0.76[.574±.030] | 1–208657–0 |
| 6 OBSOLETE | 5 | NO | NO | 12.17±0.76[.479±.030] | ~~208657–9~~ |
| OBSOLETE | 4 | NO | NO | 12.17±0.76[.479±.030] | ~~208657–8~~ |
| OBSOLETE | 4 | YES | YES | 14.58±0.76[.574±.030] | ~~208657–7~~ |
| OBSOLETE | 4 | NO | NO | 8.94±0.76[.352±.030] | ~~208657–6~~ |
| 4 | NO | YES | 14.58±0.76[.574±.030] | 208657–5 |
| 6 OBSOLETE | 4 | NO | YES | – | ~~208657–4~~ |
| OBSOLETE | 4 | NO | NO | – | ~~208657–3~~ |
| OBSOLETE | 4 | NO | NO | 8.94±0.76[.352±.030] | ~~208657–2~~ |
| 4 | NO | NO | 8.94±0.76[.352±.030] | 208657–1 |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.13 [.005]
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL
4–40 THREADED INSERTS: BRASS
HOUSING AND INSERT: 3
SOCKET CONTACTS: PHOSPHOR BRONZE

FINISH –

DWN L. SIPE 05/16/90
CHK J. McCLINTON 5/30/90
APVD M. KAPEZYNSKI 5/30/90
PRODUCT SPEC 108–10024
APPLICATION SPEC –
WEIGHT

TE Connectivity

NAME
POSTED RECEPTACLE ASSEMBLY,
ARRANGEMENT 11–8,
TYPE 20 DF CONTACTS, CPC

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A2 | 00779 | C–208657 | – |

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV K

208657