

Features

- Formerly a KEKO VARICON product
- Six model sizes available - 0603, 0805, 1206, 1210, 1812, 2220
- Broad range of current and energy handling capabilities
- Short response time
- Low clamping voltage - V_C
- Low sensitivity to mildly activated fluxes
- +125 °C maximum continuous operating temperature
- RoHS compliant*

ZV SMD Series - Low Voltage Varistors

General Information

The ZV series of low voltage multilayered varistors is designed to protect sensitive electronic devices against high voltage surges in the low voltage region. They offer excellent transient energy absorption due to improved energy volume distribution and power dissipation. Low voltage varistors cover a wide DC operating voltage range from 3 V to 170 V.

In addition, the ZV series exhibits independent suppression characteristics enabling stable protection over a wide temperature range of -55 to +125 °C.

ZV varistors are typically applied to protect integrated circuits and other components at the circuit board level.

Absolute Maximum Ratings

Parameter	Value	Units
Continuous:		
Steady State Applied Voltage		
DC Voltage Range (V_{dc})	3 to 170**	V
AC Voltage Range (V_{rms})	2 to 130***	V
Transient:		
Peak Single Pulse Surge Current, 8/20 μs Waveform (I_{max})	30 to 1200	A
Single Pulse Surge Energy, 10/1000 μs Waveform (W_{max})	0.1 to 12.2	J
Operating Ambient Temperature	-55 to +125	°C
Storage Temperature Range	-55 to +150	°C
Threshold Voltage Temperature Coefficient	< +0.05	%/°C
Response Time	< 2	ns
Climatic Category	55 / 125 / 56	

** Varistors with rated voltages of 2 - 6 V_{ac} (or 3 - 8 V_{dc}) are non-standard parts available upon request only.

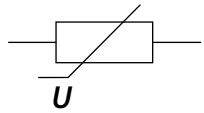
*** Varistors with rated voltages of 2, 4 or 6 V_{ac} (or 3 - 8 V_{dc}) are non-standard parts available upon request only.

Additional Information

Click these links for more information:

PRODUCT SELECTOR | TECHNICAL LIBRARY | INVENTORY | SAMPLES | CONTACT

Multilayered Varistor Symbol



Index

Features 1
General Information 1
MLV Symbol 1
Absolute Maximum Ratings 1
Applications 2
Device Ratings 2-3
Product Dimensions 4-6
Protection Level/ Pulse Rating Curves 7-13
Soldering Pad Configuration 14
Packaging Specifications 14-15
Soldering Recommendations for SMD Components 16-19
Reliability - Lifetime 19
Reliability Testing Procedures 20-21
How to Order 21
Typical Part Marking 21
Terminology 22
Legal Disclaimer 23

BOURNS®

Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com
EMEA: Tel: +36 88 885 877 • Email: eurocus@bourns.com
The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com
www.bourns.com

WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

*RoHS Directive 2015/863, Mar 31, 2015 and Annex.
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Applications

- Suppression of inductive switching or other transient events such as surge voltage at the circuit board level
- ESD protection to IEC 1000-4-2, MIL-STD 883C Method 3015.7 and other industry specifications
- Replaces larger surface mount TVS Zener Diodes in many applications
- Electromagnetic compliance of end products
- On-board transient voltage protection of ICs and transistors

ZV SMD Series – Low Voltage Varistors

BOURNS®

Device Ratings

Model	V_{rms}	V_{dc}	V_n @ 1 mA	V_c	I_c 8/20 μs	W_{max} 10/1000 μs	P max.	I_{max} 8/20 μs	C_{typ} @ 1 kHz	I_{typ} 100 mA/ns
	V	V	V	V	A	J	W	A	pF	nF
ZV 2 M 0603 300	2	3	4	10	1	0.1	0.003	30	360	1.0
ZV 2 M 0805 101	2	3	4	10	1	0.1	0.005	100	930	1.5
ZV 2 M 1206 151	2	3	4	10	1	0.2	0.008	150	4000	1.8
ZV 4 M 0603 300	4	5.5	8	14	1	0.1	0.003	30	295	1.0
ZV 4 M 0805 101	4	5.5	8	14	1	0.1	0.005	100	695	1.5
ZV 4 M 1206 151	4	5.5	8	14	1	0.3	0.008	150	3300	1.8
ZV 4 M 1210 251	4	5.5	8	14	3	0.4	0.010	250	5000	1.8
ZV 4 M 1812 501	4	5.5	8	14	5	0.8	0.015	500	10000	2.5
ZV 4 M 2220 102	4	5.5	8	14	10	1.5	0.020	1000	19500	3.0
ZV 6 M 0603 300	6	8	11	21	1	0.1	0.003	30	260	1.0
ZV 6 M 0805 101	6	8	11	21	1	0.2	0.005	100	560	1.5
ZV 6 M 1206 151	6	8	11	21	1	0.5	0.008	150	2600	1.8
ZV 6 M 1210 301	6	8	11	21	3	0.8	0.010	300	4100	1.8
ZV 6 M 1812 501	6	8	11	21	5	1.0	0.015	500	7500	2.5
ZV 6 M 2220 122	6	8	11	21	10	3.8	0.020	1200	17000	3.0
ZV 8 L 0603 300	8	11	15	25	1	0.1	0.003	30	240	1.0
ZV 8 L 0805 121	8	11	15	25	1	0.2	0.005	120	475	1.5
ZV 8 L 1206 201	8	11	15	25	1	0.6	0.008	200	2000	1.8
ZV 8 L 1210 401	8	11	15	25	3	1.1	0.010	400	3400	1.8
ZV 8 L 1812 501	8	11	15	25	5	1.9	0.015	500	6300	2.5
ZV 8 L 2220 122	8	11	15	25	10	4.3	0.020	1200	15000	3.0
ZV 11 K 0603 300	11	14	18	33	1	0.2	0.003	30	210	1.0
ZV 11 K 0805 121	11	14	18	33	1	0.3	0.005	120	400	1.5
ZV 11 K 1206 201	11	14	18	33	1	0.6	0.008	200	1300	1.8
ZV 11 K 1210 401	11	14	18	33	3	1.3	0.010	400	2600	1.8
ZV 11 K 1812 801	11	14	18	33	5	2.0	0.015	800	5100	2.5
ZV 11 K 2220 122	11	14	18	33	10	5.5	0.020	1200	12000	3.0
ZV 14 K 0603 300	14	18	22	38	1	0.3	0.003	30	195	1.0
ZV 14 K 0805 121	14	18	22	38	1	0.4	0.005	120	355	1.5
ZV 14 K 1206 201	14	18	22	38	1	0.6	0.008	200	950	1.8
ZV 14 K 1210 401	14	18	22	38	3	1.6	0.010	400	2000	1.8
ZV 14 K 1812 801	14	18	22	38	5	2.4	0.015	800	4200	2.5
ZV 14 K 2220 122	14	18	22	38	10	6.0	0.020	1200	9400	3.0
ZV 17 K 0603 300	17	22	27	44	1	0.3	0.003	30	185	1.0
ZV 17 K 0805 121	17	22	27	44	1	0.4	0.005	120	315	1.5
ZV 17 K 1206 201	17	22	27	44	1	0.7	0.008	200	740	1.8
ZV 17 K 1210 401	17	22	27	44	3	1.8	0.010	400	1700	1.8
ZV 17 K 1812 801	17	22	27	44	5	2.8	0.015	800	3500	2.5
ZV 17 K 2220 122	17	22	27	44	10	7.5	0.020	1200	7700	3.0
ZV 20 K 0603 300	20	26	33	54	1	0.3	0.003	30	175	1.0
ZV 20 K 0805 121	20	26	33	54	1	0.4	0.005	120	290	1.5
ZV 20 K 1206 201	20	26	33	54	1	0.8	0.008	200	620	1.8
ZV 20 K 1210 401	20	26	33	54	3	2.0	0.010	400	1400	1.8
ZV 20 K 1812 801	20	26	33	54	5	3.0	0.015	800	3000	2.5
ZV 20 K 2220 122	20	26	33	54	10	8.0	0.020	1200	6500	3.0

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

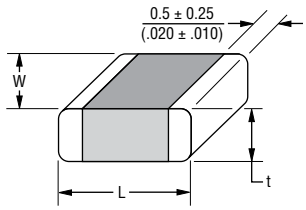
Device Ratings (Continued)

Model	V_{rms}	V_{dc}	V_n @ 1 mA	V_c	I_c 8/20 μs	W_{max} 10/1000 μs	P max.	I_{max} 8/20 μs	C_{typ} @ 1 kHz	I_{typ} 100 mA/ns
	V	V	V	V	A	J	W	A	pF	nF
ZV 25 K 0603 300	25	31	39	65	1	0.1	0.003	30	165	1.0
ZV 25 K 0805 121	25	31	39	65	1	0.2	0.005	120	260	1.5
ZV 25 K 1206 201	25	31	39	65	1	1.0	0.008	200	510	1.8
ZV 25 K 1210 401	25	31	39	65	3	1.8	0.010	400	1060	1.8
ZV 25 K 1812 801	25	31	39	65	5	3.9	0.015	800	2300	2.5
ZV 25 K 2220 122	25	31	39	65	10	9.5	0.020	1200	5000	3.0
ZV 30 K 0603 300	30	38	47	77	1	0.1	0.003	30	160	1.0
ZV 30 K 0805 121	30	38	47	77	1	0.2	0.005	120	230	1.5
ZV 30 K 1206 201	30	38	47	77	1	1.2	0.008	200	450	1.8
ZV 30 K 1210 301	30	38	47	77	3	2.1	0.010	300	850	1.8
ZV 30 K 1812 801	30	38	47	77	5	4.4	0.015	800	1800	2.5
ZV 30 K 2220 122	30	38	47	77	10	12.2	0.020	1200	4000	3.0
ZV 35 K 1206 121	35	45	56	90	1	0.6	0.008	120	400	1.8
ZV 35 K 1210 251	35	45	56	90	3	2.2	0.010	250	670	1.8
ZV 35 K 1812 601	35	45	56	90	5	4.2	0.015	600	1340	2.5
ZV 35 K 2220 102	35	45	56	90	10	7.6	0.020	1000	3000	3.0
ZV 40 K 1206 121	40	56	68	110	1	0.8	0.008	120	370	1.8
ZV 40 K 1210 251	40	56	68	110	3	2.4	0.010	250	570	1.8
ZV 40 K 1812 601	40	56	68	110	5	4.8	0.015	600	1000	2.5
ZV 40 K 2220 102	40	56	68	110	10	9.2	0.020	1000	2200	3.0
ZV 50 K 1206 121	50	65	82	135	1	0.8	0.008	120	340	1.8
ZV 50 K 1210 251	50	65	82	135	3	1.7	0.010	250	470	1.8
ZV 50 K 1812 401	50	65	82	135	5	4.8	0.015	400	710	2.5
ZV 50 K 2220 801	50	65	82	135	10	5.8	0.020	800	1500	3.0
ZV 60 K 1206 121	60	85	100	165	1	0.9	0.008	120	330	1.8
ZV 60 K 1210 251	60	85	100	165	3	2.2	0.010	250	390	1.8
ZV 60 K 1812 401	60	85	100	165	5	5.8	0.015	400	580	2.5
ZV 60 K 2220 801	60	85	100	165	10	6.2	0.020	800	1000	3.0
ZV 75 K 1206 121	75	100	120	200	1	0.9	0.008	120	240	1.8
ZV 75 K 1210 251	75	100	120	200	3	2.2	0.010	250	330	1.8
ZV 75 K 1812 401	75	100	120	200	5	5.8	0.015	400	440	2.5
ZV 75 K 2220 801	75	100	120	200	10	6.2	0.020	800	700	3.0
ZV 95 K 1210 201	95	125	150	250	3	2.6	0.010	200	240	1.8
ZV 95 K 1812 301	95	125	150	250	5	5.2	0.015	300	340	2.5
ZV 95 K 2220 501	95	125	150	250	10	7.4	0.020	500	600	3.0
ZV 115 K 1210 201	115	150	180	300	3	2.6	0.010	200	200	1.8
ZV 115 K 1812 301	115	150	180	300	5	5.2	0.015	300	310	2.5
ZV 115 K 2220 501	115	150	180	300	10	7.4	0.020	500	560	3.0
ZV 130 K 1210 201	130	170	205	340	3	2.6	0.010	200	150	1.8
ZV 130 K 1812 301	130	170	205	340	5	5.2	0.015	300	240	2.5
ZV 130 K 2220 501	130	170	205	340	10	7.4	0.020	500	500	3.0

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Product Dimensions

Model	Dimension		
	L	W	t (Max.)
ZV 2 M 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 2 M 0805 101	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	0.80 (.031)
ZV 2 M 1206 151	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	0.85 (.033)
ZV 4 M 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 4 M 0805 101	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	0.80 (.031)
ZV 4 M 1206 151	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	0.85 (.033)
ZV 4 M 1210 251	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	0.85 (.033)
ZV 4 M 1812 501	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.25 (.049)
ZV 4 M 2220 102	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.25 (.049)
ZV 6 M 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 6 M 0805 101	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	0.80 (.031)
ZV 6 M 1206 151	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	0.85 (.033)
ZV 6 M 1210 301	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	0.85 (.033)
ZV 6 M 1812 501	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.25 (.049)
ZV 6 M 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.25 (.049)
ZV 8 L 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 8 L 0805 121	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	0.80 (.031)
ZV 8 L 1206 201	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	0.85 (.033)
ZV 8 L 1210 401	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	0.85 (.033)
ZV 8 L 1812 501	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.25 (.049)
ZV 8 L 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.25 (.049)
ZV 11 K 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 11 K 0805 121	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	0.80 (.031)
ZV 11 K 1206 201	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	0.85 (.033)
ZV 11 K 1210 401	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	0.85 (.033)
ZV 11 K 1812 801	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.25 (.049)
ZV 11 K 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.25 (.049)
ZV 14 K 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 14 K 0805 121	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	0.80 (.031)
ZV 14 K 1206 201	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	0.85 (.033)
ZV 14 K 1210 401	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	0.85 (.033)
ZV 14 K 1812 801	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.25 (.049)
ZV 14 K 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.25 (.049)

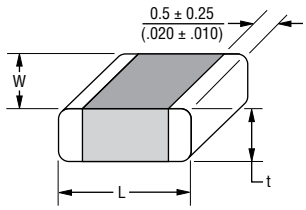


DIMENSIONS: MM / (INCHES)

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Product Dimensions (Continued)

Model	Dimension		
	L	W	t (Max.)
ZV 17 K 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 17 K 0805 121	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	0.80 (.031)
ZV 17 K 1206 201	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	0.85 (.033)
ZV 17 K 1210 401	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	0.85 (.033)
ZV 17 K 1812 801	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.25 (.049)
ZV 17 K 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.25 (.049)
ZV 20 K 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 20 K 0805 121	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	1.05 (.041)
ZV 20 K 1206 201	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.25 (.049)
ZV 20 K 1210 401	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.35 (.053)
ZV 20 K 1812 801	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.55 (.061)
ZV 20 K 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.45 (.057)
ZV 25 K 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 25 K 0805 121	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	1.05 (.041)
ZV 25 K 1206 201	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.25 (.049)
ZV 25 K 1210 401	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.45 (.057)
ZV 25 K 1812 801	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.55 (.061)
ZV 25 K 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.45 (.057)
ZV 30 K 0603 300	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	0.95 (.037)
ZV 30 K 0805 121	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	1.05 (.041)
ZV 30 K 1206 201	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.25 (.049)
ZV 30 K 1210 301	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.45 (.057)
ZV 30 K 1812 801	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.55 (.061)
ZV 30 K 2220 122	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.45 (.057)
ZV 35 K 1206 121	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.25 (.049)
ZV 35 K 1210 251	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.45 (.057)
ZV 35 K 1812 601	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.55 (.061)
ZV 35 K 2220 102	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.45 (.057)
ZV 40 K 1206 121	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.25 (.049)
ZV 40 K 1210 251	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.45 (.057)
ZV 40 K 1812 601	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.55 (.061)
ZV 40 K 2220 102	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.45 (.057)

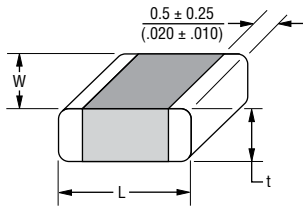


DIMENSIONS: MM / (INCHES)

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Product Dimensions (Continued)

Model	Dimension		
	L	W	t (Max.)
ZV 50 K 1206 121	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.65 (.065)
ZV 50 K 1210 251	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.75 (.069)
ZV 50 K 1812 401	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.85 (.073)
ZV 50 K 2220 801	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.85 (.073)
ZV 60 K 1206 121	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.65 (.065)
ZV 60 K 1210 251	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.75 (.069)
ZV 60 K 1812 401	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.85 (.073)
ZV 60 K 2220 801	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.85 (.073)
ZV 75 K 1206 121	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.70 (.067)
ZV 75 K 1210 251	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.80 (.071)
ZV 75 K 1812 401	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.90 (.075)
ZV 75 K 2220 801	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.90 (.075)
ZV 95 K 1210 201	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.80 (.071)
ZV 95 K 1812 301	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.90 (.075)
ZV 95 K 2220 501	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.90 (.075)
ZV 115 K 1210 201	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.80 (.071)
ZV 115 K 1812 301	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.90 (.075)
ZV 115 K 2220 501	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.90 (.075)
ZV 130 K 1210 201	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.80 (.071)
ZV 130 K 1812 301	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.90 (.075)
ZV 130 K 2220 501	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.90 (.075)

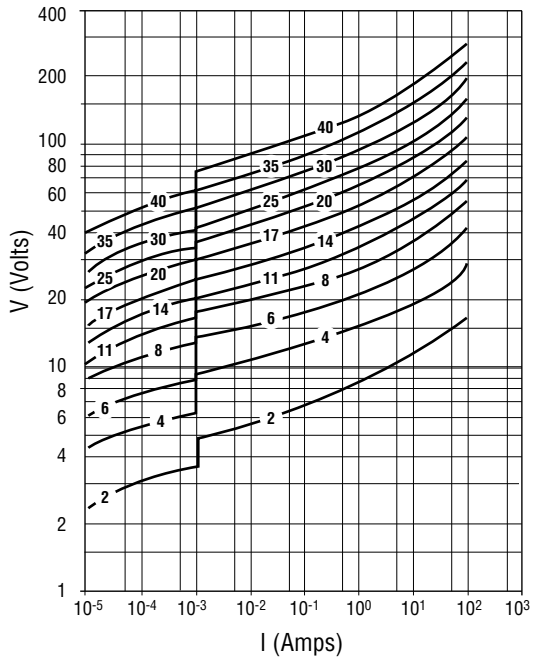


DIMENSIONS: MM / (INCHES)

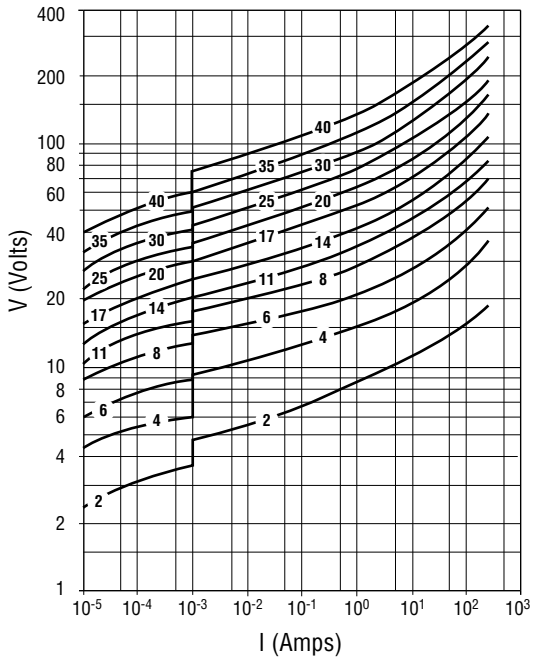
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Protection Level

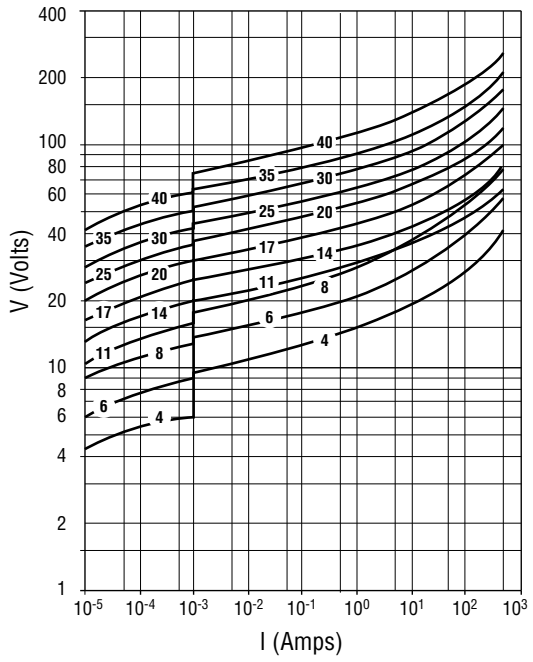
Model Size 0603 - (ZV 2 M 0603 300 ~ ZV 30 K 0603 300)



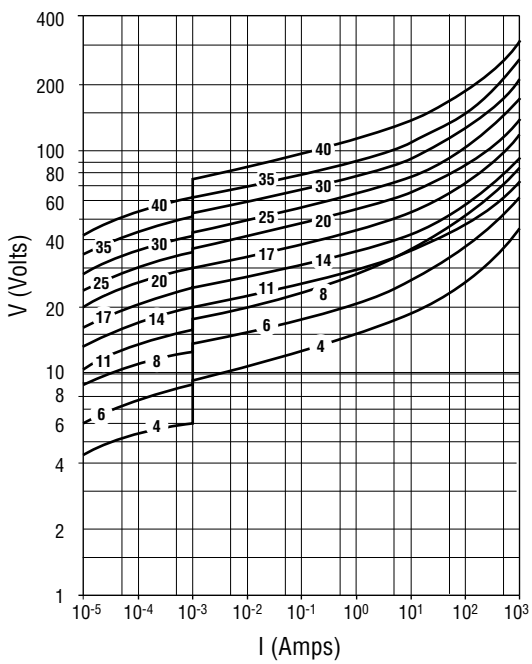
Model Size 0805 - (ZV 2 M 0805 xxx ~ ZV 30 K 0805 xxx)



Model Size 1206 - (ZV 2 M 1206 xxx ~ ZV 60 K 1206 xxx)



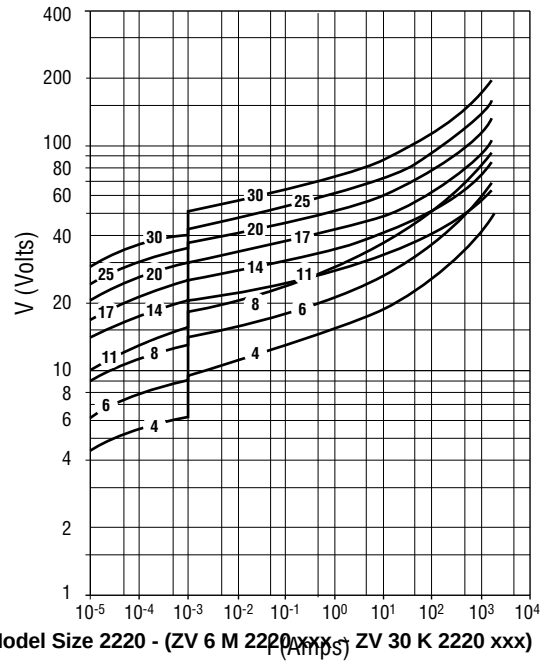
Model Size 1210 - (ZV 4 M 1210 xxx ~ ZV 95 K 1210 xxx)



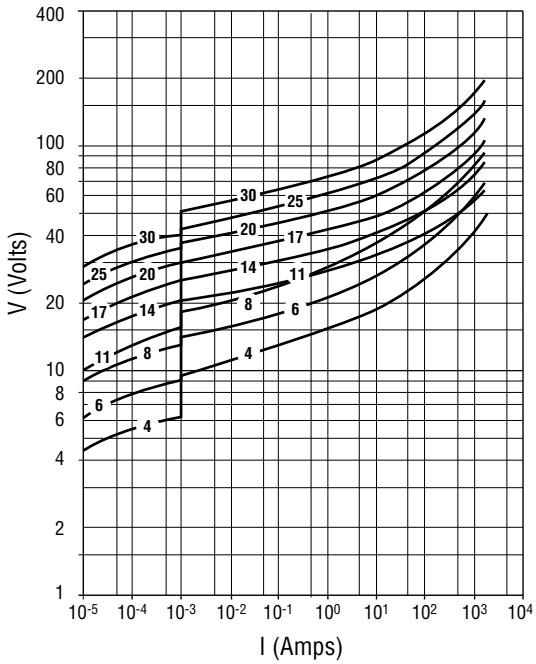
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Protection Level (Continued)

Model Size 1812 - (ZV 4 M 1812 xxx ~ ZV 95 K 1812 xxx)



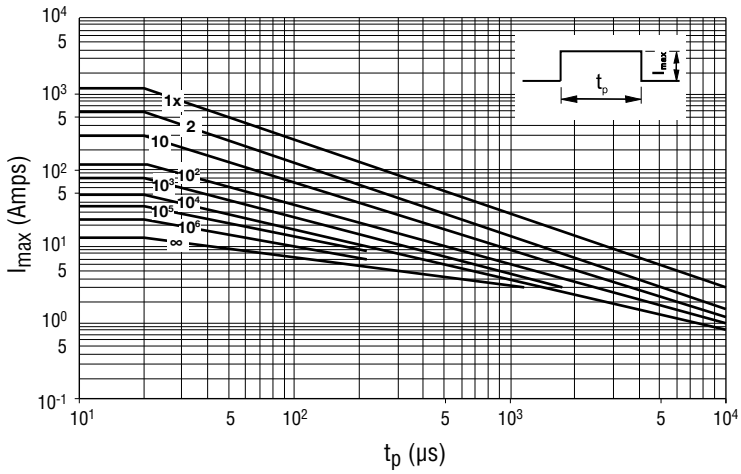
Model Size 2220 - (ZV 4 M 2220 xxx ~ ZV 95 K 1210 xxx)



Model Size 2220 - (ZV 6 M 2220 xxx ~ ZV 30 K 2220 xxx)

Pulse Rating Curves

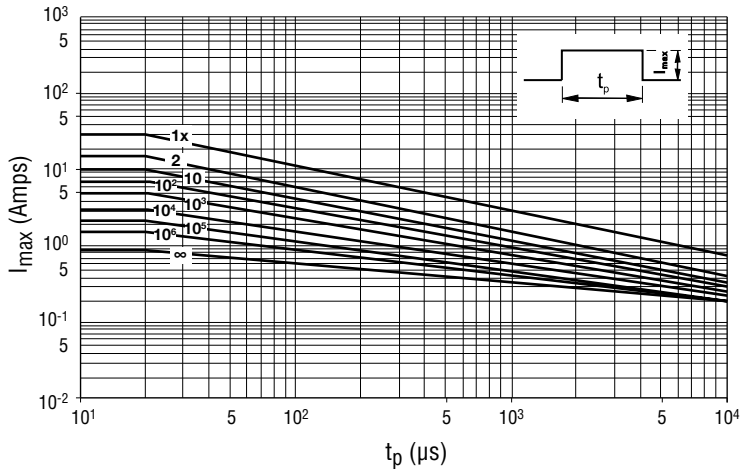
Model Size 2220 - (ZV 6 M 2220 xxx ~ ZV 30 K 2220 xxx)



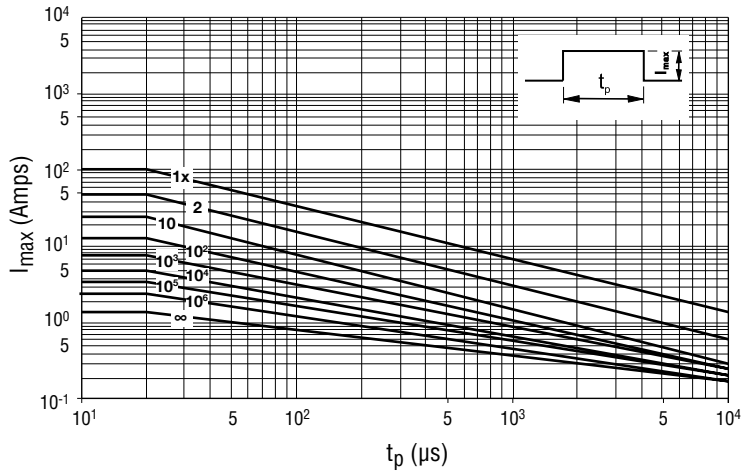
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Pulse Rating Curves (Continued)

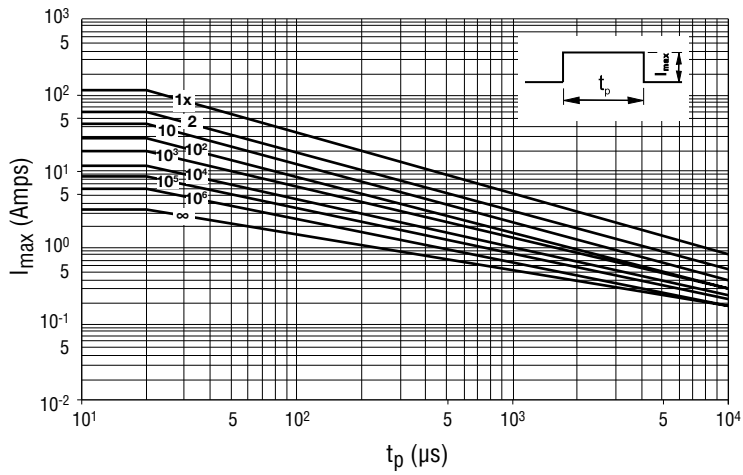
Model Size 0603 - (ZV 2 M 0603 300 ~ ZV 30 K 0603 300)



Model Size 0805 - (ZV 2 M 0805 101 ~ ZV 6 M 0805 101)



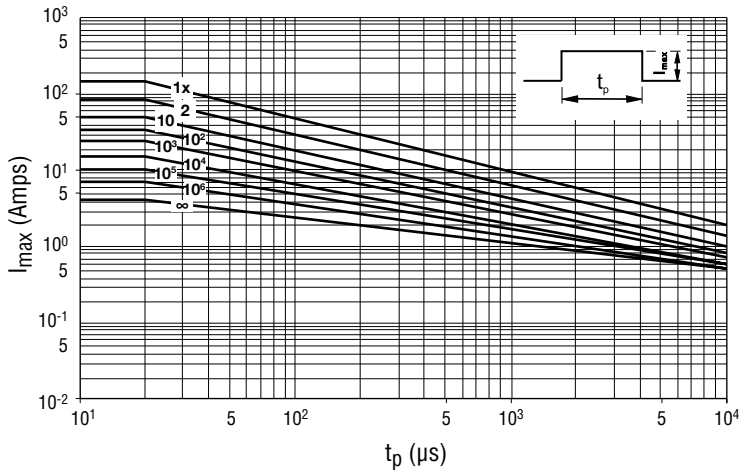
Model Size 0805 - (ZV 8 L 0805 121 ~ ZV 30 K 0805 121)
Model Size 1206 - (ZV 35 K 1206 121 ~ ZV 60 K 1206 121)



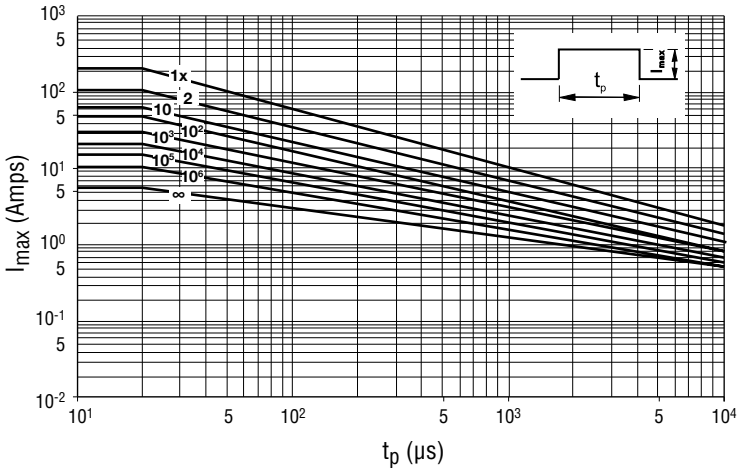
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Pulse Rating Curves (Continued)

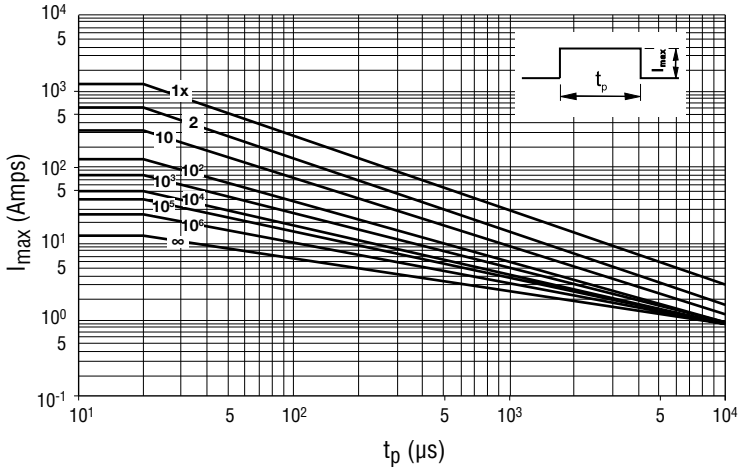
Model Size 1206 - (ZV 2 M 1206 151 ~ ZV 6 M 1206 151)



Model Size 1206 - (ZV 8 L 1206 201 ~ ZV 30 K 1206 201)
Model Size 1210 - (ZV 95 K 1210 201)



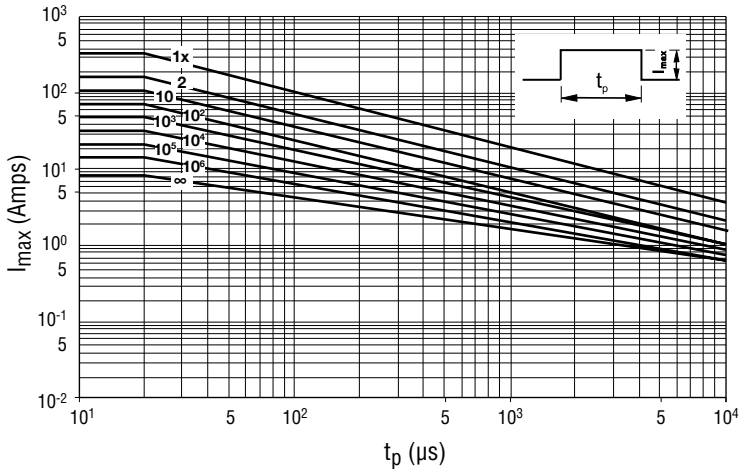
Model Size 1210 - (ZV 4 M 1210 251)
Model Size 1210 - (ZV 35 K 1210 251 ~ ZV 60 K 1210 251)



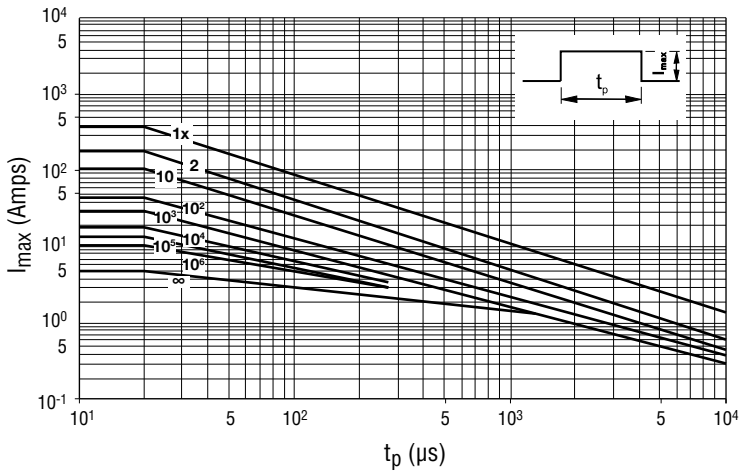
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Pulse Rating Curves (Continued)

Model Size 1210 - (ZV 6 M 1210 301)
Model Size 1210 - (ZV 30 K 1210 301)
Model Size 1812 - (ZV 95 K 1812 301)



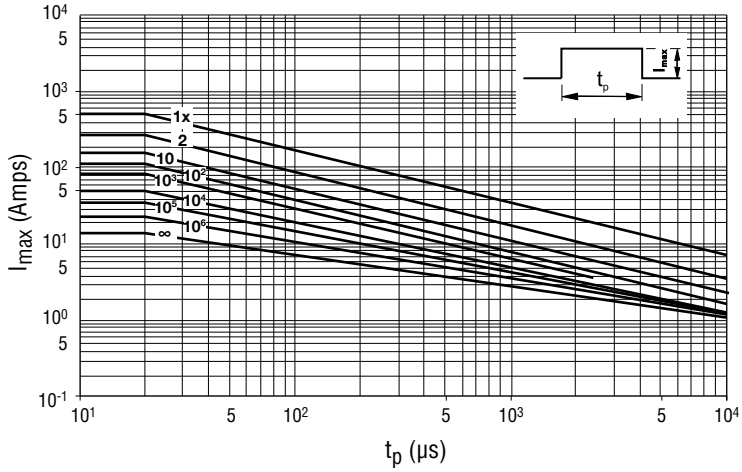
Model Size 1210 - (ZV 8 L 1210 401 ~ ZV 25 K 1210 401)
Model Size 1812 - (ZV 50 K 1812 401 ~ ZV 60 K 1812 401)



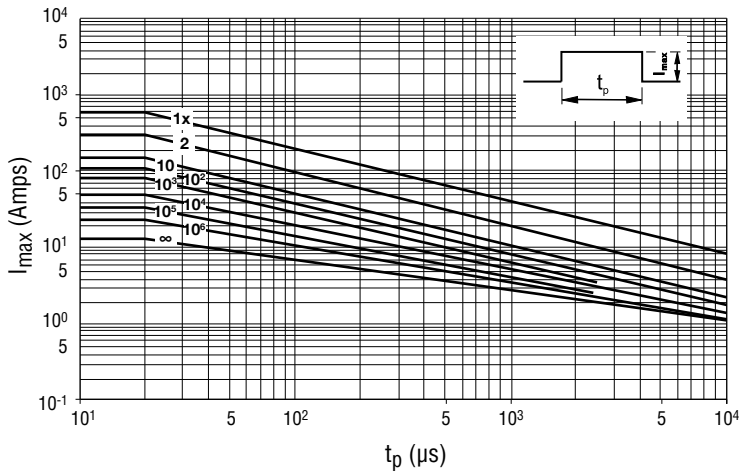
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Pulse Rating Curves (Continued)

Model Size 1812 - (ZV 4 M 1812 501 ~ ZV 8 L 1812 501)
Model Size 2220 - (ZV 95 K 2220 501)



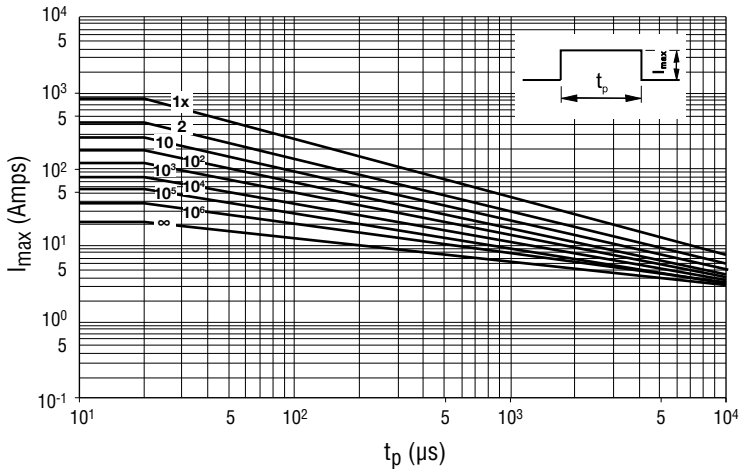
Model Size 1812 - (ZV 35 K 1812 601 ~ ZV 40 K 1812 601)



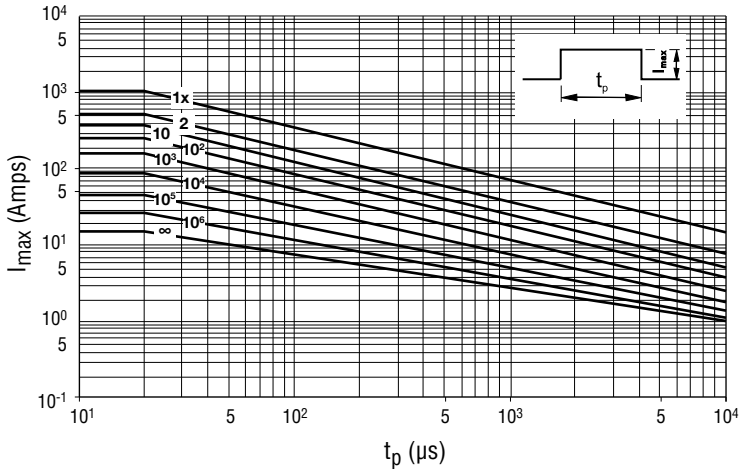
Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Pulse Rating Curves (Continued)

Model Size 1812 - (ZV 11 K 1812 801 ~ ZV 30 K 1812 801)
Model Size 2220 - (ZV 50 K 2220 801 ~ ZV 60 K 2220 801)

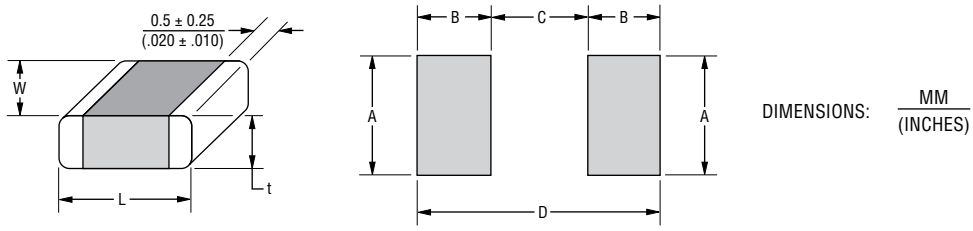


Model Size 2220 - (ZV 4 M 2220 102)
Model Size 2220 - (ZV 35 K 2220 102 ~ ZV 40 K 2220 102)



Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Soldering Pad Configuration

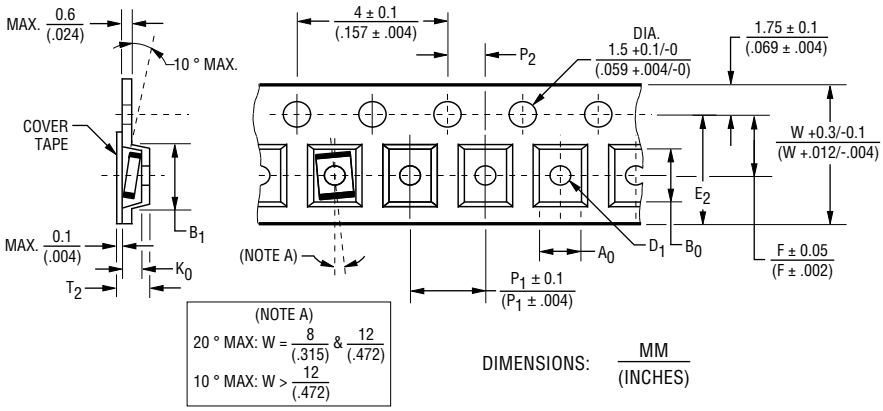


Size	Dimension						
	L	W	t (Max.)	A	B	C	D
0603	1.6 ± 0.20 (.063 ± .008)	0.80 ± 0.10 (.031 ± .004)	1.0 (.039)	1.0 (.039)	1.0 (.039)	0.6 (.024)	2.6 (.102)
0805	2.0 ± 0.25 (.079 ± .010)	1.25 ± 0.20 (.049 ± .008)	1.1 (.043)	1.4 (.055)	1.2 (.047)	1.0 (.039)	3.4 (.134)
1206	3.2 ± 0.30 (.126 ± .012)	1.60 ± 0.20 (.063 ± .008)	1.6 (.063)	1.8 (.071)	1.2 (.047)	2.1 (.083)	4.5 (.177)
1210	3.2 ± 0.30 (.126 ± .012)	2.50 ± 0.25 (.098 ± .010)	1.8 (.071)	2.8 (.110)	1.2 (.047)	2.1 (.083)	4.5 (.177)
1812	4.7 ± 0.40 (.185 ± .016)	3.2 ± 0.30 (.126 ± .012)	1.9 (.075)	3.6 (.141)	1.5 (.060)	3.2 (.126)	6.2 (.244)
2220	5.7 ± 0.50 (.224 ± .020)	5.00 ± 0.40 (.197 ± .016)	1.9 (.075)	5.5 (.217)	1.5 (.060)	4.2 (.165)	7.2 (.283)

Packaging Specifications

Conforms to IEC Publication 286-3 Ed. 4: 2007-06

Tape

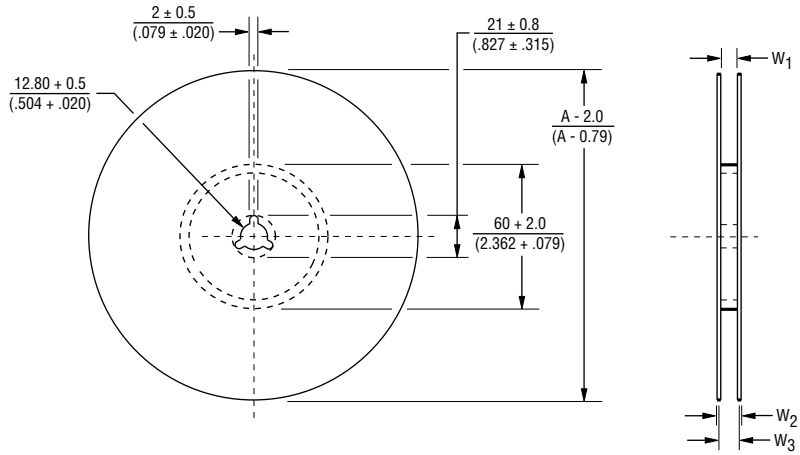


Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Packaging Specifications (Continued)

Conforms to IEC Publication 286-3 Ed. 4: 2007-06

Reel



Dimension	Model Size					
	0603	0805	1206	1210	1812	2220
A_0	1.2 (.047)	1.6 (.063)	1.9 (.075)	2.9 (.114)	3.75 (.148)	5.6 (.220)
B_0	1.9 (.075)	2.4 (.094)	3.75 (.148)	3.7 (.146)	5 (.197)	6.25 (.246)
K_0 MAX.	1.1 (.043)		1.8 (.071)	2.0 (.079)		
B_1 MAX.	4.35 (.171)				8.2 (.323)	
D_1 DIA. MIN.	0.3 (.012)				1.5 (.059)	
E_2 MIN.	6.25 (.246)				10.25 (.403)	
P_1	4 (.157)				8 (.315)	

Dimension	Model Size					
	0603	0805	1206	1210	1812	2220
F	3.5 (.138)				5.5 (.217)	
W	8.0 (.315)				12.0 (.472)	
T_2 MAX.	3.5 (.138)				6.5 (.256)	
W_1	8.4 + 1.5 (.331 + .059)				12.4 + 2.0 (.488 + .079)	
W_2 MAX.	14.4 (.567)				18.4 (.724)	
W_3	7.9 (.311) to 10.9 (.429)				11.9 (.469) to 15.4 (.606)	
A DIA.	180 (7.087)					

DIMENSIONS: MM / (INCHES)

Packaging Quantities

Series	Voltage Range (V)	0603	0805	1206	1210	1812	2220
ZV	2 to 14	3500	4000	4000	4000	1500	1000
	17	3500	3500	2500	2500	1500	1000
	20 to 40	3500	3500	2500	2500	1000	1000
	50 to 130	-	-	2000	2000	1000	1000

REEL SIZE: 180 MM

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Soldering Recommendations for SMD Components

Popular soldering techniques used for surface mounted components are Wave and Infrared Reflow processes. Both processes can be performed with Pb-containing or Pb-free solders. The termination options available for these soldering techniques are AgPd and NiSn End Terminations.

End Termination	Designation	Recommended and Suitable for	RoHS Compliant
Ag/Pd	ZV Series	Pb-containing soldering	Yes
NiSn End Termination	ZV Series ...Ni	Pb-containing and Pb-free soldering	Yes

Wave Soldering

This process is generally associated with discrete components mounted on the underside of printed circuit boards, or for large top-side components with bottom-side mounting tabs to be attached, such as the frames of transformers, relays, connectors, etc. SMD varistors to be wave soldered are first glued to the circuit board, usually with an epoxy adhesive. When all components on the PCB have been positioned and an appropriate amount of time is allowed for adhesive curing, the completed assembly is then placed on a conveyor and run through a single, double wave process.

Infrared Reflow Soldering

These reflow processes are typically associated with top-side component placement. This technique utilizes a mixture of adhesive and solder compounds (and sometimes fluxes) that are blended into a paste. The paste is then screened onto PCB soldering pads specifically designed to accept a particular sized SMD component. The recommended solder paste wet layer thickness is 100 to 300 μm. Once the circuit board is fully populated with SMD components, it is placed in a reflow environment, where the paste is heated to slightly above its eutectic temperature. When the solder paste reflows, the SMD components are attached to the solder pads.

Solder Fluxes

Solder fluxes are generally applied to populated circuit boards to keep oxides from forming during the heating process and to facilitate the flowing of the solder. Solder fluxes can be either a part of the solder paste compound or separate materials, usually fluids. Recommended fluxes are:

- non-activated (R) fluxes, whenever possible
- mildly activated (RMA) fluxes of class L3CN
- class ORLO

Activated (RA), water soluble or strong acidic fluxes with a chlorine content > 0.2 wt. % are NOT RECOMMENDED. The use of such fluxes could create high leakage current paths along the body of the varistor components.

When a flux is applied prior to wave soldering, it is important to completely dry any residual flux solvents prior to the soldering process.

Thermal Shock

To avoid the possibility of generating stresses in the varistor chip due to thermal shock, a preheat stage to within 100 °C of the peak soldering process temperature is recommended. Additionally, SMD varistors should not be subjected to a temperature gradient greater than 4 °C/sec., with an ideal gradient being 2 °C/sec. Peak temperatures should be controlled. Wave and Reflow soldering conditions for SMD varistors with Pb-containing solders are shown on the next page in Fig. 1 and 2 respectively, while Wave and Reflow soldering conditions for SMD varistors with Pb-free solders are shown in Fig. 1 and 3.

Whenever several different types of SMD components are being soldered, each having a specific soldering profile, the soldering profile with the least heat and the minimum amount of heating time is recommended. Once soldering has been completed, it is necessary to minimize the possibility of thermal shock by allowing the hot PCB to cool to less than 50 °C before cleaning.

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Soldering Recommendations for SMD Components (Continued)

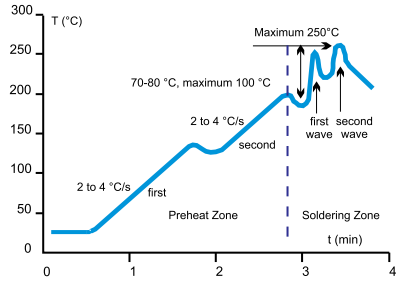


Fig. 1. Wave Soldering Temperature Profile for Pb-free and Pb-containing Soldering

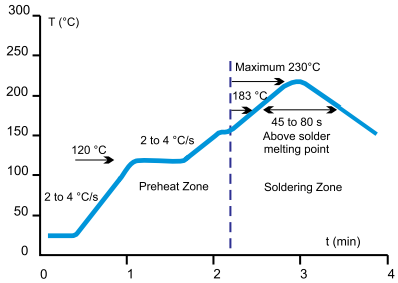


Fig. 2. Infrared Reflow Temperature Profile for Pb-containing Soldering

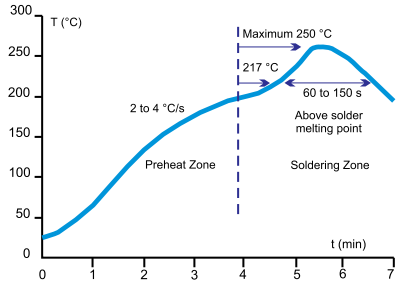


Fig. 3. Reflow Temperature Profile for Pb-free Soldering

Inspection Criteria

When Wave or Infrared Reflow processes are used, the inspection criteria to determine acceptable solder joints will depend on several key variables, principally termination material process profiles.

Pb-containing Wave and IR Reflow Soldering

Typical “before” and “after” soldering results for Silver/Palladium (AgPd) and NiSn End Terminations can be seen in Fig. 4. Both NiSn type and silver/palladium terminated varistors form a reliable electrical contact and metallurgical bond between the end terminations and the solder pads. The bond between these two metallic surfaces is exceptionally strong and has been tested by both vertical pull and lateral (horizontal) push tests. The results meet or exceed established industry standards for adhesion.

The solder joint appearance of a barrier type terminated versus a sliver/palladium terminated varistor will be slightly different. Solder forms a metallurgical junction with the thin tin-alloy (over the barrier layer), and due to its small volume “climbs” the outer surface of the terminations, so the meniscus will be slightly lower. This optical appearance difference should be taken into consideration when programming visual inspection of the PCB after soldering.

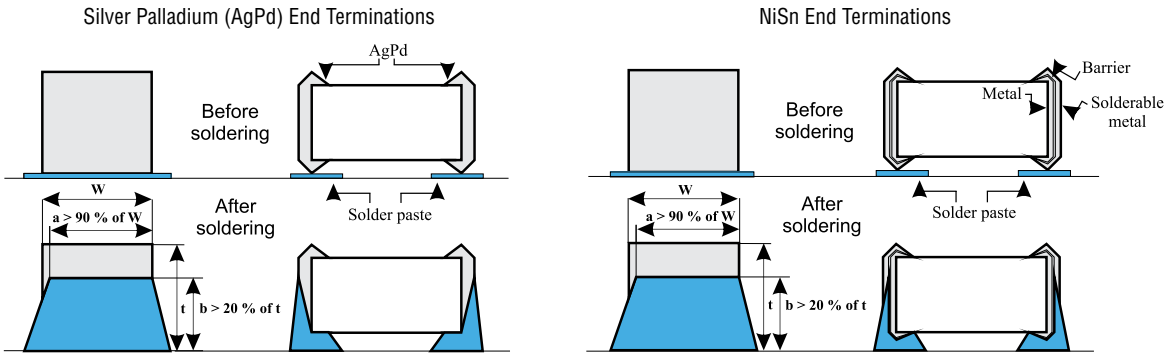


Fig. 4 Soldering Criterion in case of Wave and IR Reflow Pb-containing Soldering

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Soldering Recommendations for SMD Components (Continued)

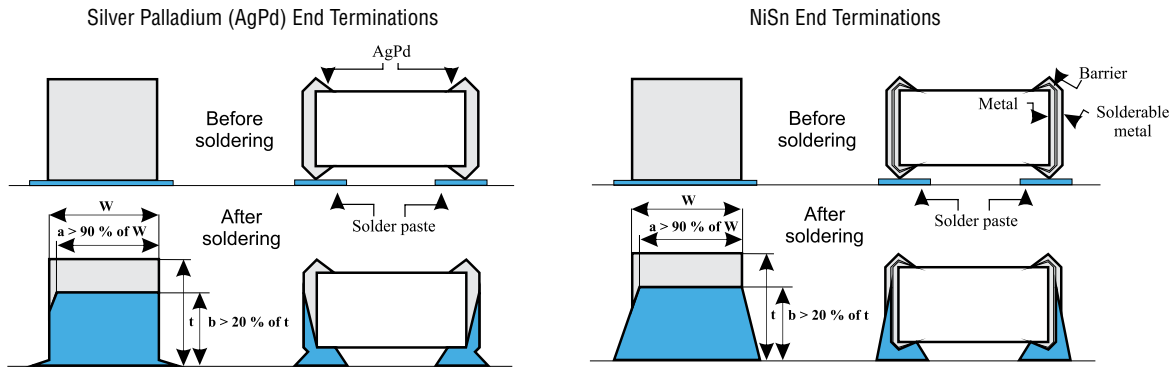


Fig. 5 Soldering Criterion in case of Wave and IR Reflow Pb-free Soldering

Pb-free Wave and IR Reflow Soldering

Solder forms a metallurgical junction with the entire volume of the end termination, i.e., it diffuses from pad to end termination across the inner side, forming a “mirror” or “negative meniscus. The height of the solder penetration can be clearly seen on the end termination and is always 30 % higher than the chip height.

Since NiSn end terminations on Bourns® chips do not require the use of sometimes problematic nickel and tin-alloy electroplating processes, these varistors are truly considered environmentally friendly.

Solder Test and Retained Samples

Reflow soldering test based on J-STD-020D.1 and soldering test by dipping based on IEC 60068- 2 for Pb-free solders are performed on each production lot as shown in the following chart. Test results and accompanying samples are retained for a minimum of two (2) years. The solderability of a specific lot can be checked at any time within this period, should a customer require this information.

Test	Resistance to Flux	Solderability	Static Leaching (Simulation of Reflow Soldering)	Dynamic Leaching (Simulation of Wave Soldering)
Soldering method	Dipping	Dipping	Dipping	Dipping with Agitation
Flux	L3CN, ORL0	L3CN, ORL0, R	L3CN, ORL0, R	L3CN, ORL0, R
Pb Solder	62Sn / 36Pb / 2Ag			
Pb Soldering Temperature (°C)	235 ± 5	235 ± 5	260 ± 5	235 ± 5
Pb-Free Solder	Sn96 / Cu0,4-0,8 / 3-4Ag			
Pb-Free Soldering Temperature (°C)	250 ± 5	250 ± 5	280 ± 5	250 ± 5
Soldering Time (sec.)	2	210	10	> 15
Burn-in Conditions	V_{dcmax}, 48 hours	-	-	-
Acceptance Criterion	dVn < 5 %, i_{dc} must stay unchanged	> 95 % of end termination must be covered by solder	> 95 % of end termination must be intact and covered by solder	> 95 % of end termination must be intact and covered by solder

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Soldering Recommendations for SMD Components (Continued)

Rework Criteria - Soldering Iron

Unless absolutely necessary, the use of soldering irons is NOT recommended for reworking varistor chips. If no other means of rework is available, the following criteria must be strictly followed:

- Do not allow the tip of the iron to directly contact the top of the chip
- Do not exceed the following soldering iron specifications:

  Output Power.....30 Watts Maximum
  Temperature of Soldering Iron Tip.....280 °C Maximum
  Soldering Time.....10 Seconds Maximum

Storage Conditions

SMD varistors should be used within 1 year of purchase to avoid possible soldering problems caused by oxidized terminals. The storage environment should be controlled, with humidity less than 40 % and temperature between -25 and +45 °C. Varistor chips should always be stored in their original packaged unit.

When varistor chips have been in storage for more than 1 year, and when there is evidence of solderability difficulties, Bourns can often “refresh” the terminations to eliminate these problems.

Reliability - Lifetime

Pb-free Wave and IR Reflow Soldering

In general, **reliability** is the ability of a component to perform and maintain its functions in routine circumstances, as well as in hostile or unexpected circumstances.

The Mean life of the ZV series is a function of:

- Factor of Applied Voltage
- Ambient Temperature

Mean life is closely related to Failure rate (formula).

Mean life (ML) is the arithmetic mean (average) time to failure of a component.

Failure rate is the frequency with which an engineered system or component fails, expressed, for example, in failures per hour. Failure rate is usually time dependent, and an intuitive corollary is that the rate changes over time versus the expected life cycle of a system.

Failure rate formula - calculation

$$\Lambda = \frac{10^9}{ML\ [h]}\ [fit]$$

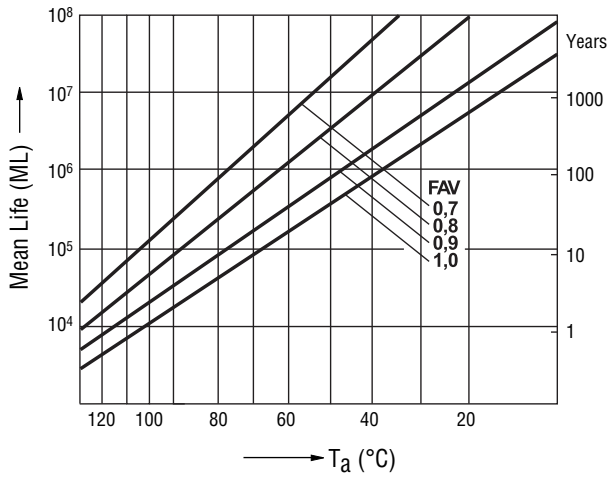
FAV - Factor of Applied Voltage

$$FAV = \frac{V_{apl}}{V_{max}}$$

V_{apl} .....applied voltage

V_{max} .....maximum operating voltage

ZVX Series
Mean Life on Arrhenius Model



Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Reliability Testing Procedures

Varistor test procedures comply with CECC 42200, IEC 1051-1/2 (and AEC-Q200, where applicable). Test results are available upon customer request. Special tests can be performed upon customer request.

Reliability Parameter	Test	Tested According to	Condition to be Satisfied after Testing
AC/DC Bias Reliability	AC/DC Life Test	CECC 42200, Test 4.20 or IEC 1051-1, Test 4.20, AEC-Q200 Test 8 - 1000 h at UCT	$\lvert\delta V_n$ (1 mA)$\rvert$ < 10 %
Pulse Current Capability	I_{max} 8/20 μs	CECC 42200, Test C 2.1 or IEC 1051-1, Test 4.5 10 pulses in the same direction at 2 pulses per minute at maximum peak current for 10 pulses	$\lvert\delta V_n$ (1 mA)$\rvert$ < 10 % no visible damage
Pulse Energy Capability	W_{max} 10/1000 μs	CECC 42200, Test C 2.1 or IEC 1051-1, Test 4.5 10 pulses in the same direction at 1 pulse every 2 minutes at maximum peak current for 10 pulses	$\lvert\delta V_n$ (1 mA)$\rvert$ < 10 % no visible damage
WLD Capability	WLD x 10	ISO 7637, Test pulse 5, 10 pulses at rate of 1 per minute	$\lvert\delta V_n$ (1 mA)$\rvert$ < 15 % no visible damage
V_{jump} Capability	V_{jump} 5 min.	Increase of supply voltage to V ≥ V_{jump} for 1 minute	$\lvert\delta V_n$ (1 mA)$\rvert$ < 15 % no visible damage
Environmental and Storage Reliability	Climatic Sequence	CECC 42200, Test 4.16 or IEC 1051-1, Test 4.17 a) Dry heat, 16h, UCT, Test Ba, IEC 68-2-2 b) Damp heat, cyclic, the first cycle: 55 °C, 93 % RH, 24 h, Test Db 68-2-4 c) Cold, LCT, 2 h, Test Aa, IEC 68-2-1 d) Damp heat cyclic, remaining 5 cycles: 55 °C, 93 % RH, 24 h/cycle, Test Bd, IEC 68-2-30	$\lvert\delta V_n$ (1 mA)$\rvert$ < 10 %
	Thermal Shock	CECC 42200, Test 4.12, Test Na, IEC 68-2-14, AEC-Q200 Test 16, 5	$\lvert\delta V_n$ (1 mA)$\rvert$ < 10 % no visible damage
	Steady State Damp Heat	CECC 42200, Test 4.17, Test Ca, IEC 68-2-3, AEC-Q200 Test 6, 56 days, 40 °C, 93 % RH, AEC-Q200 Test 7: Bias, Rh, T all at 85.	$\lvert\delta V_n$ (1 mA)$\rvert$ < 10 %
	Storage Test	IEC 68-2-2, Test Ba, AEC-Q200 Test 3, 1000 h at maximum storage temperature	$\lvert\delta V_n$ (1 mA)$\rvert$ < 5 %

Continued on Next Page

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Reliability Testing Procedures (Continued)

Reliability Parameter	Test	Tested According to	Condition to be Satisfied after Testing
Mechanical Reliability	Solderability	CECC 42200, Test 4.10.1, Test Ta, IEC 68-2-20 solder bath and reflow method	Solderable at shipment and after 2 years of storage, criteria: >95% must be covered by solder for reflow meniscus
	Resistance to Soldering Heat	CECC 42200, Test 4.10.2, Test Tb, IEC 68-2-20 solder bath nad reflow method	$\lvert\delta V_n$ (1 mA)$\rvert < 5$ %
	Terminal Strength	JIS-C-6429, App. 1, 18N for 60 sec. - same for AEC-Q200 Test 22	No visual damage
	Board Flex	JIS-C-6429, App. 2, 2 mm min. AEC-Q200 test 21 - Board flex: 2 mm flex min.	$\lvert\delta V_n$ (1 mA)$\rvert < 2$ % No visible damage
	Vibration	CECC 42200, Test 4.15, Test Fc, IEC 68-2-6, AEC-Q200 Test 14 Frequency range 10 to 55 Hz (AEC: 10-2000 Hz) Amplitude 0.75 m/s^2 or 98 m/s^2 (AEC: 5 g for 20 minutes) Total duration 6 h (3x2 h) (AEC: 12 cycles each of 3 directions) Waveshape - half sine	$\lvert\delta V_n$ (1 mA)$\rvert < 2$ % No visible damage
	Mechanical Shock	CECC 42200, Test 4.14, Test Ea, IEC 68-2-27, AEC-Q200 Test 13. Acceleration = 490 m/s^2 (AEC: MIL-STD-202-Method 213), Pulse duration = 11 ms, Waveshape - half sine; Number of shocks = 3x6	$\lvert\delta V_n$ (1 mA)$\rvert < 10$ % No visible damage
Electrical Transient Conduction	ISO-7637-1 Pulses	AEC-Q200 Test 30: Test pulses 1 to 3. Also other pulses - freestyle.	$\lvert\delta V_n$ (1 mA)$\rvert < 10$ % No visible damage

How to Order

ZV20K1210401NIR1yy

Series Designator
- ZV = ZV Series

Maximum Continuous Working Voltage (V_{rms})

V_n Tolerance
- K = ±10 %, L = ±15 %, M = ±20 %

Model Size
- 0603 • 0805 • 1206 • 1210 • 1812 • 2220

Maximum Surge Current
- 300 = 30 A • 101 = 100 A • 151 = 150 A • 251 = 250 A • 401 = 400 A • 501 = 500 A • 801 = 800 A • 102 = 1000 A • 122 = 1200 A

End Terminations
- (Blank) = AgPd end terminations suitable for Pb reflow soldering
- Ni = NiSn barrier type end terminations suitable for Pb and Pb-free reflow soldering (standard)

Packaging
- R1 = Reel 180 mm

Special Requirements
- yy

Instructions for Creating Orderable Part Number:

1) Start with base part number in characteristics table (example: ZV20K1210401).
2) Add End Termination: NI standard (example part number becomes ZV20K1210401NI).
3) Add Packaging: R1 (example part number becomes ZV20K1210401NIR1).
4) Part number can have no spaces or lower case letters.

Typical Part Marking

No marking.

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Terminology

Term	Symbol	Definition
Rated AC Voltage	V_{rms}	Maximum continuous sinusoidal AC voltage (<5 % total harmonic distortion) which may be applied to the component under continuous operation conditions at +25 °C
Rated DC Voltage	V_{dc}	Maximum continuous DC voltage (<5 % ripple) which may be applied to the component under continuous operating conditions at +25 °C
Supply Voltage	V	The voltage by which the system is designated and to which certain operating characteristics of the system are referred; V_{rms} = 1.1 x V
Leakage Current	I_{dc}	The current passing through the varistor at V_{dc} and at +25 °C or at any other specified temperature
Varistor Voltage	V_n	Voltage across the varistor measured at a given reference current (I_n)
Reference Current	I_n	Reference current = 1 mA DC
Clamping Voltage Protection Level	V_c	The peak voltage developed across the varistor under standard atmospheric conditions, when passing an 8/20 μs class current pulse
Class Current	I_c	A peak value of current which is 1/10 of the maximum peak current for 100 pulses at two per minute for the 8/20 μs pulse
Voltage Clamping Ratio	V_c/V_{app}	A figure of merit measure of the varistor clamping effectiveness as defined by the symbols V_c/V_{app}, where (V_{app} = V_{rms} or V_{dc})
Jump Start Transient	V_{jump}	The jump start transient results from the temporary application of an overvoltage in excess of the rated battery voltage. The circuit power supply may be subjected to a temporary overvoltage condition due to the voltage regulation failing or it may be deliberately generated when it becomes necessary to boost start the car.
Rated Single Pulse Transient Energy	W_{max}	Energy which may be dissipated for a single 10/1000 μs pulse of a maximum rated current, with rated AC voltage or rated DC voltage also applied, without causing device failure
Load Dump Transient	WLD	Load Dump is a transient which occurs in automotive environments. It is an exponentially decaying positive voltage which occurs in the event of a battery disconnect while the alternator is still generating charging current with other loads remaining on the alternator circuit at the time of battery disconnect.
Rated Peak Single Pulse Transient Current	I_{max}	Maximum peak current which may be applied for a single 8/20 μs pulse, with rated line voltage also applied, without causing device failure
Rated Transient Average Power Dissipation	P	Maximum average power which may be dissipated due to a group of pulses occurring within a specified isolated time period, without causing device failure at 25 °C
Capacitance	C	Capacitance between two terminals of the varistor measured @ 1 kHz
Non-linearity Exponent	α	A measure of varistor nonlinearity between two given operating currents, I_n and I_1 as described by I = k V exp(a), where: - k is a device constant, - $I_1 < I < I_n$ and - a log $(I_1/I_n)/\log(V_1/V_n)$ = 1/log (V_1/V_n), where: - I_r is reference current (1 mA) and V_n is varistor voltage - I_1 = 10 I_n, V_1 is the voltage measured at I_1
Response Time	tr	The time lag between application of a surge and varistor's "turn-on" conduction action
Varistor Voltage Temperature Coefficient	TC	(V_n @ 85 °C - V_n @ 25 °C) / (V_n @ 25 °C) x 60 °C) x 100
Insulation Resistance	IR	Minimum resistance between shorted terminals and varistor surface
Isolation Voltage		The maximum peak voltage which may be applied under continuous operating conditions between the varistor terminations and any conducting mounting surface
Operating Temperature		The range of ambient temperature for which the varistor is designed to operate continuously as defined by the temperature limits of its climatic category
Climatic Category	LCT/UCT/DHD	LCT & UCT = Lower and Upper Category Temperature - the minimum and maximum ambient temperatures for which a varistor has been designed to operate continuously. DHD = Dump Heat Test Duration
Storage Temperature		Storage temperature range without voltage applied
Current/Energy Derating		Derating of maximum values when operated above UCT

Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Legal Disclaimer Notice

BOURNS®

This legal disclaimer applies to purchasers and users of Bourns® products manufactured by or on behalf of Bourns, Inc. and its affiliates (collectively, "Bourns").

Unless otherwise expressly indicated in writing, Bourns® products and data sheets relating thereto are subject to change without notice. Users should check for and obtain the latest relevant information and verify that such information is current and complete before placing orders for Bourns® products.

The characteristics and parameters of a Bourns® product set forth in its data sheet are based on laboratory conditions, and statements regarding the suitability of products for certain types of applications are based on Bourns' knowledge of typical requirements in generic applications. The characteristics and parameters of a Bourns® product in a user application may vary from the data sheet characteristics and parameters due to (i) the combination of the Bourns® product with other components in the user's application, or (ii) the environment of the user application itself. The characteristics and parameters of a Bourns® product also can and do vary in different applications and actual performance may vary over time. Users should always verify the actual performance of the Bourns® product in their specific devices and applications, and make their own independent judgments regarding the amount of additional test margin to design into their device or application to compensate for differences between laboratory and real world conditions.

Unless Bourns has explicitly designated an individual Bourns® product as meeting the requirements of a particular industry standard (e.g., ISO/TS 16949) or a particular qualification (e.g., UL listed or recognized), Bourns is not responsible for any failure of an individual Bourns® product to meet the requirements of such industry standard or particular qualification. Users of Bourns® products are responsible for ensuring compliance with safety-related requirements and standards applicable to their devices or applications.

Bourns® products are not recommended, authorized or intended for use in nuclear, lifesaving, life-critical or life-sustaining applications, nor in any other applications where failure or malfunction may result in personal injury, death, or severe property or environmental damage. Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any Bourns® products in such unauthorized applications might not be safe and thus is at the user's sole risk. Life-critical applications include devices identified by the U.S. Food and Drug Administration as Class III devices and generally equivalent classifications outside of the United States.

Bourns expressly identifies those Bourns® standard products that are suitable for use in automotive applications on such products' data sheets in the section entitled "Applications." Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any other Bourns® standard products in an automotive application might not be safe and thus is not recommended, authorized or intended and is at the user's sole risk. If Bourns expressly identifies a sub-category of automotive application in the data sheet for its standard products (such as infotainment or lighting), such identification means that Bourns has reviewed its standard product and has determined that if such Bourns® standard product is considered for potential use in automotive applications, it should only be used in such sub-category of automotive applications. Any reference to Bourns® standard product in the data sheet as compliant with the AEC-Q standard or "automotive grade" does not by itself mean that Bourns has approved such product for use in an automotive application.

Bourns® standard products are not tested to comply with United States Federal Aviation Administration standards generally or any other generally equivalent governmental organization standard applicable to products designed or manufactured for use in aircraft or space applications. Bourns expressly identifies Bourns® standard products that are suitable for use in aircraft or space applications on such products' data sheets in the section entitled "Applications." Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any other Bourns® standard product in an aircraft or space application might not be safe and thus is not recommended, authorized or intended and is at the user's sole risk.

The use and level of testing applicable to Bourns® custom products shall be negotiated on a case-by-case basis by Bourns and the user for which such Bourns® custom products are specially designed. Absent a written agreement between Bourns and the user regarding the use and level of such testing, the above provisions applicable to Bourns® standard products shall also apply to such Bourns® custom products.

Users shall not sell, transfer, export or re-export any Bourns® products or technology for use in activities which involve the design, development, production, use or stockpiling of nuclear, chemical or biological weapons or missiles, nor shall they use Bourns® products or technology in any facility which engages in activities relating to such devices. The foregoing restrictions apply to all uses and applications that violate national or international prohibitions, including embargos or international regulations. Further, Bourns® products and Bourns technology and technical data may not under any circumstance be exported or re-exported to countries subject to international sanctions or embargoes. Bourns® products may not, without prior authorization from Bourns and/or the U.S. Government, be resold, transferred, or re-exported to any party not eligible to receive U.S. commodities, software, and technical data.

To the maximum extent permitted by applicable law, Bourns disclaims (i) any and all liability for special, punitive, consequential, incidental or indirect damages or lost revenues or lost profits, and (ii) any and all implied warranties, including implied warranties of fitness for particular purpose, non-infringement and merchantability.

For your convenience, copies of this Legal Disclaimer Notice with German, Spanish, Japanese, Traditional Chinese and Simplified Chinese bilingual versions are available at:

Web Page: http://www.bourns.com/legal/disclaimers-terms-and-policies

PDF: http://www.bourns.com/docs/Legal/disclaimer.pdf