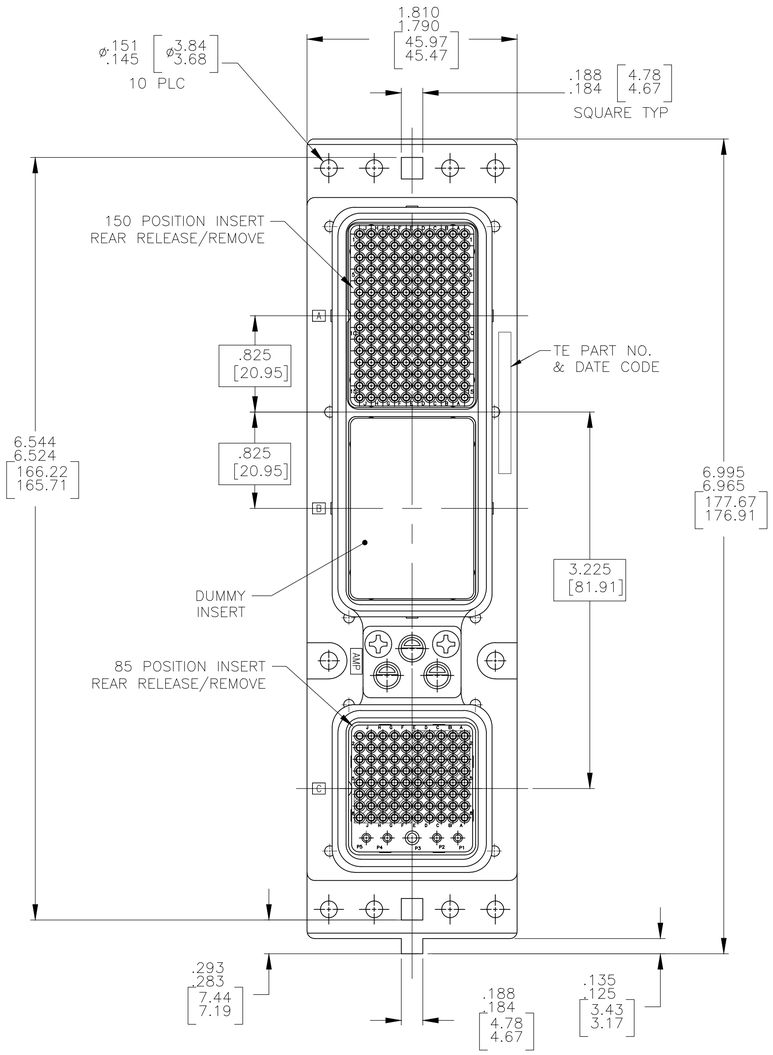
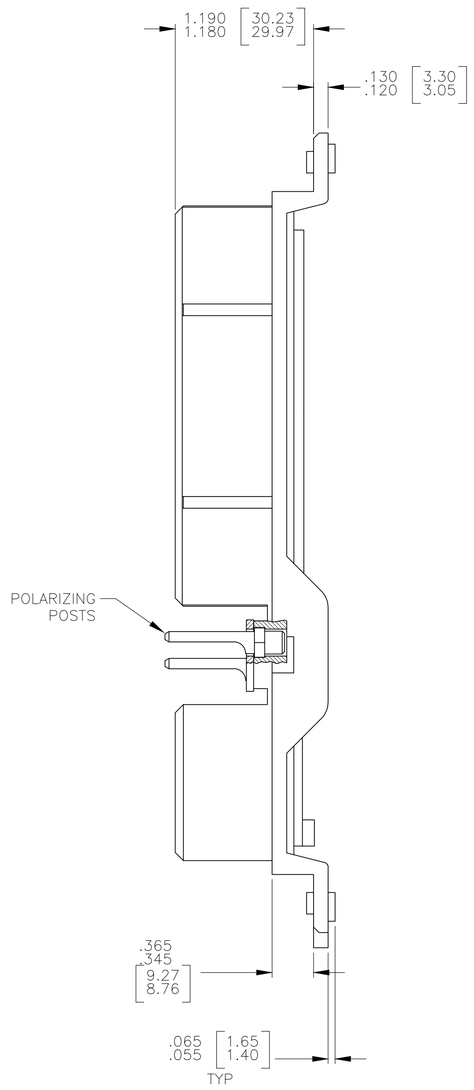
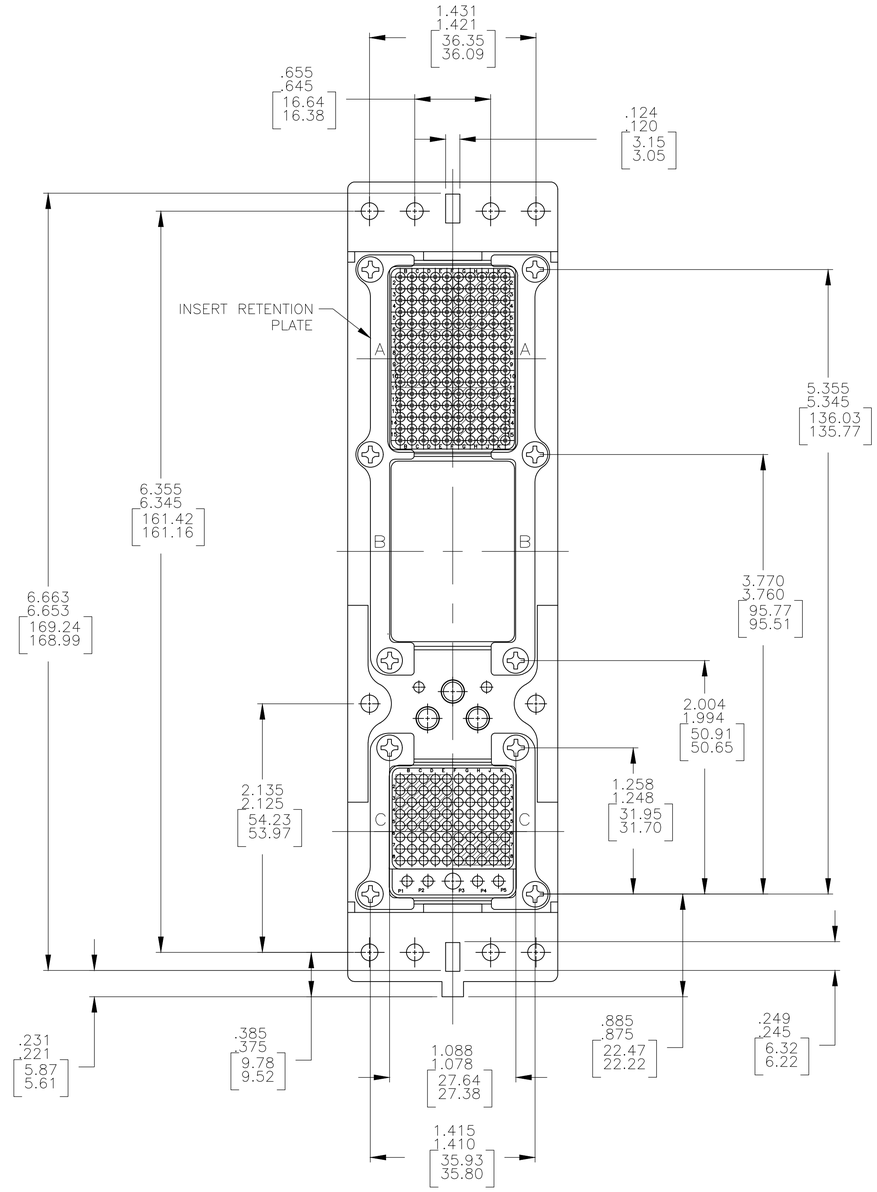
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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	G	REVISED PER ECO-17-015513	19DEC2017	PHM	CT







1. CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION.
2. CONNECTOR IS SUPPLIED WITH CONTACTS AS LISTED IN TABLE.
3. KEYING SHOWN IN POSITION "01" FOR ILLUSTRATION ONLY. CONNECTORS SHIPPED WITH KEYING INSTALLED IN POSITION PER TABLE. FOR POSITION "00" KEYING HARDWARE SHIPPED UNASSEMBLED.
4. DUST COVER INSTALLED FOR SHIPPING (NOT SHOWN).

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074
SCREWS	STAINLESS STEEL	PASSIVATED
POLARIZING KEYS	ZINC ALLOY PER ASTM-B-86	–
150 & 85 INSERTS	THERMOSET OR THERMOPLASTIC PPS PER MIL-M-24519	–
POLARIZING KEY RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
DUMMY INSERT	ALUMINUM ALLOY PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074

KEYING POSITION	CONTACTS INCLUDED AND NOT INSTALLED	PART NUMBER
177	MODULE A: SIZE 22: 208262-3 (QTY=150) MODULE B: NONE MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 20: 208267-2 (QTY=4) SIZE 16: 208270-2 (QTY=1)	1996165-5
91	MODULE A: SIZE 22: 208262-3 (QTY=150) MODULE B: NONE MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 20: 208267-2 (QTY=4) SIZE 16: 208270-2 (QTY=1)	1996165-2
99	MODULE A: SIZE 22: 208262-3 (QTY=150) MODULE B: NONE MODULE C: SIZE 22: 208262-3 (QTY=80) SIZE 20: 208267-2 (QTY=4) SIZE 16: 208270-2 (QTY=1)	1996165-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL: SEE TABLE
FINISH: SEE TABLE

DWN P. YEAGER 19JUL07
CHK K.THACKSTON 19JUL07
APVD K.THACKSTON 19JUL07
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

TE Connectivity

NAME PLUG ASSY,SIZE 2,ARINC 600. (150/DUMMY/85) –

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1996165	–

CUSTOMER DRAWING | SCALE 3:2 | SHEET 1 OF 1 | REV G

4805 (1/15)