



深圳市兴华鑫电子科技有限公司

Shenzhen Xinghuaxin Electronic Technology Co., Ltd

承認書

SPECIFICATION FOR APPROVAL

客戶 (Customer): _____

客戶料號 (Customer P/N): _____

興華鑫型號 (Supplier P/N): SMD8540H-16 Ω

產品名稱 (Description): 蜂鸣器 (Buzzer)

產品規格 (Specification): 8.5*8.5*4.0MM 2.7KHZ 顶发音

客戶承認欄 (Customer Authorization Signature)	深圳市興華鑫電子科技有限公司 承認欄 (Supplier Audit)		
	審核	檢查	制作
	唐国兴	唐玉来	吴银娟
	日期: 2022年05月04日 19日		
	版次: A		

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产品规格内容

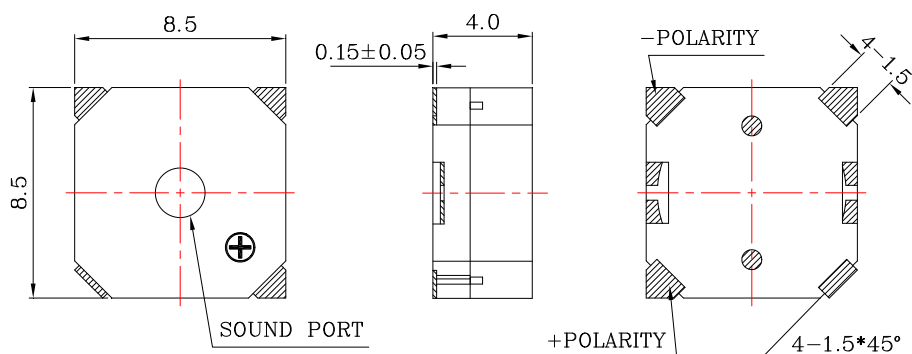
A. SCOPE

This specification applies magnetic buzzer, XHXDZ-8540H

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	2700	Vo-p=1/2duty , square wave
2	Operating Voltage	Vo-p	2.5 ~ 4.5	
3	Rated Voltage	Vo-p	3.6	
4	Current Consumption	mA	MAX. 120	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 92	at 10cm at Rated Voltage
6	Coil Resistance	Ω	16 \pm 3	
7	Operating Temperature	$^{\circ}$ C	-40 ~ +85	
8	Storage Temperature	$^{\circ}$ C	-40 ~ +85	
9	Dimension	mm	8.5 x 8.5 x H4.0	See appearance drawing
10	Weight (MAX)	gram	0.8	
11	Housing Material		LCP(Black)	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

C. APPEARANCE DRAWING



Tol : \pm 0.3

Unit: mm

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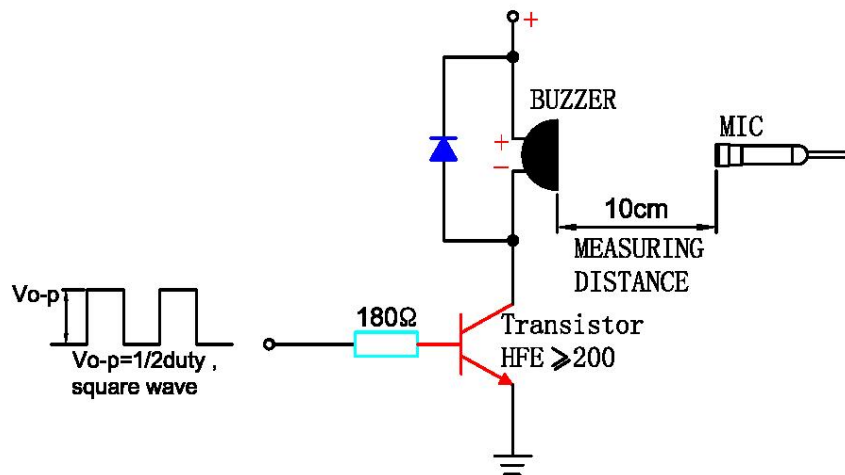
D.TESTING METHOD

Standard Measurement conditions

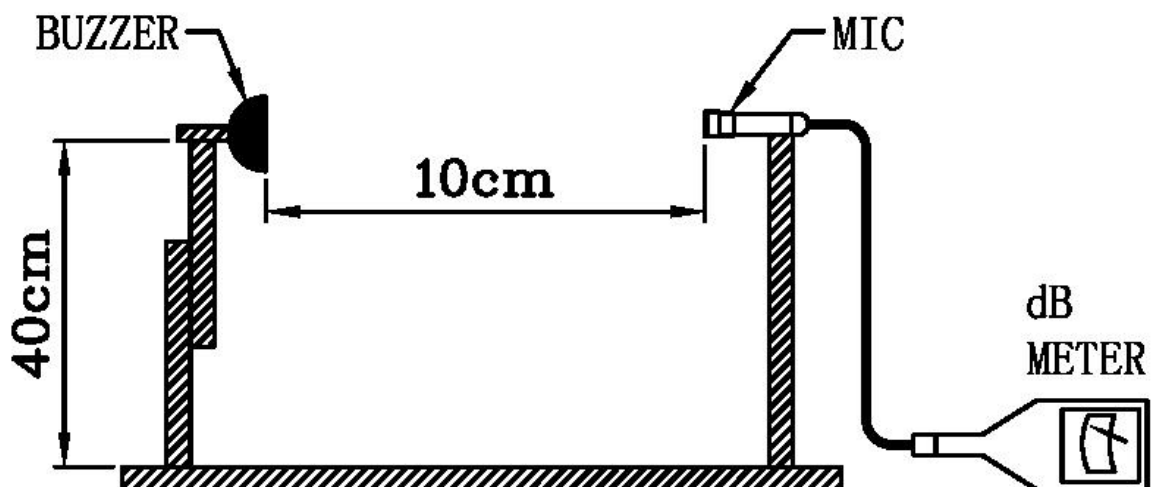
Temperature: $25 \pm 2^\circ\text{C}$ Humidity: 45-65%

Acoustic Characteristics:

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



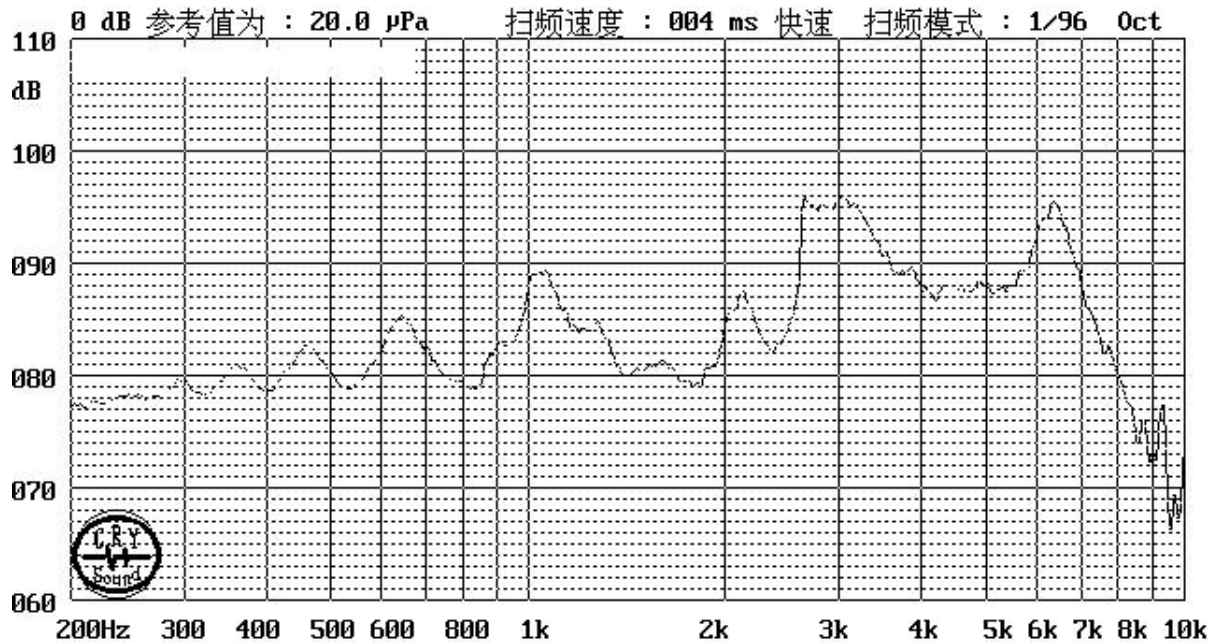
In the measuring test, buzzer is placed as follows:



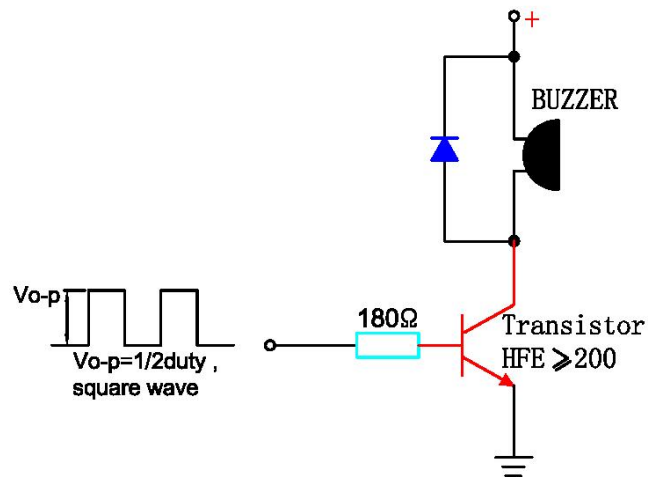
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E. Typical Frequency Response Curve



F. Recommend Driving Circuit



The base current I_b should high enough so that it saturates the collector current of the transistor with the CB load.

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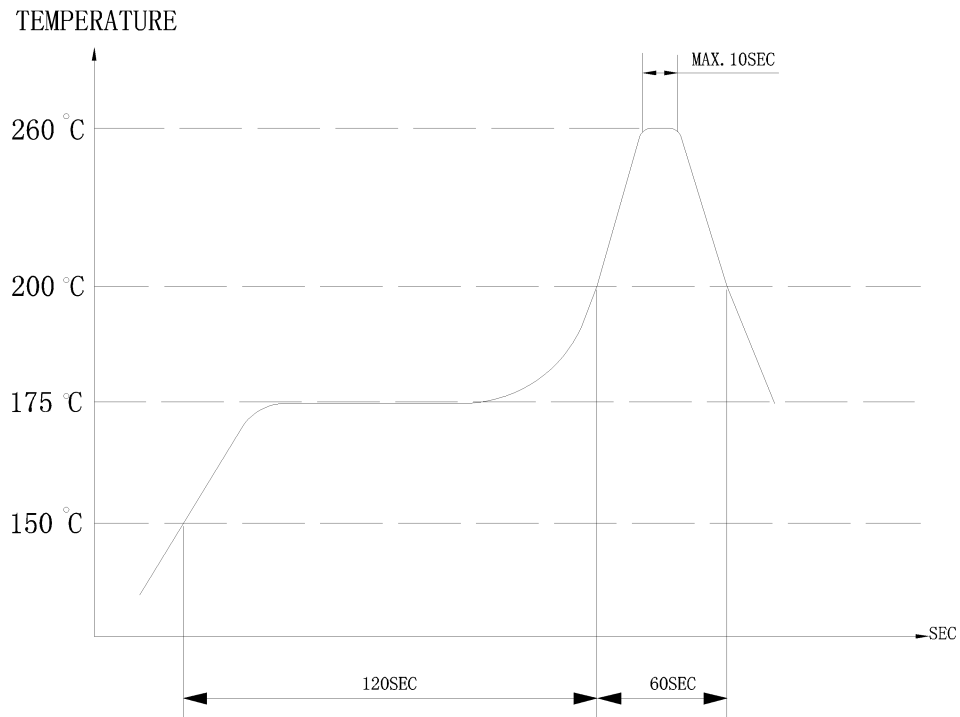
产品规格内容

G. Soldering Condition

(1) Recommendable reflow soldering condition is as follows

(Reflow soldering is twice)

Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.



Heat resistant line

(Used when heat resistant reliability test is performed)

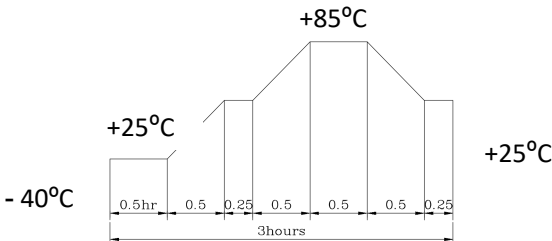
(2) Manual soldering

Manual soldering temperature 350 °C within 5 sec.

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产品规格内容

H. RELIABILITY TEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with 85 °C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
2	Low Temperature Test (Storage)	After being Placed in a chamber with -40 °C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at 40 °C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
4	Temperature Cycle Test	The part shall be subjected to 5 cycles. One cycle shall be consist of:  <p>The diagram shows a temperature cycle profile. It starts at -40°C, rises to +25°C (0.5hr dwell), then to +85°C (0.5 dwell, 0.25 ramp, 0.5 dwell, 0.5 ramp, 0.5 dwell, 0.25 ramp). The total cycle time is 3 hours. The profile ends at +25°C.</p> Allowable variation of SPL after test: 10dB.
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: 10dB.
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: 10dB.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +300 °C for 3 1 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

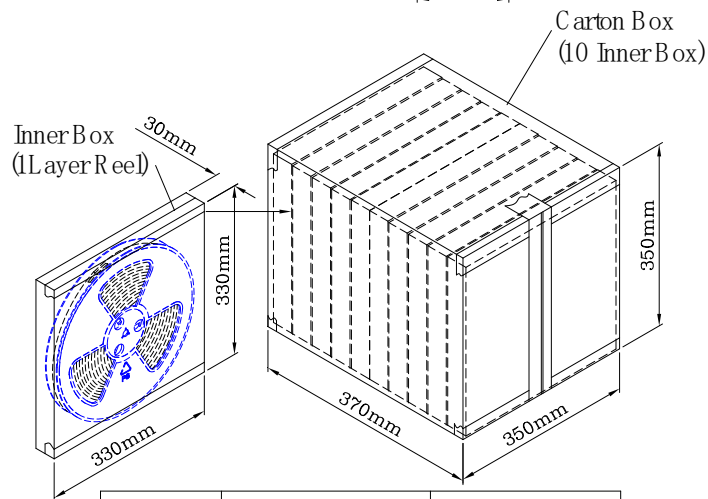
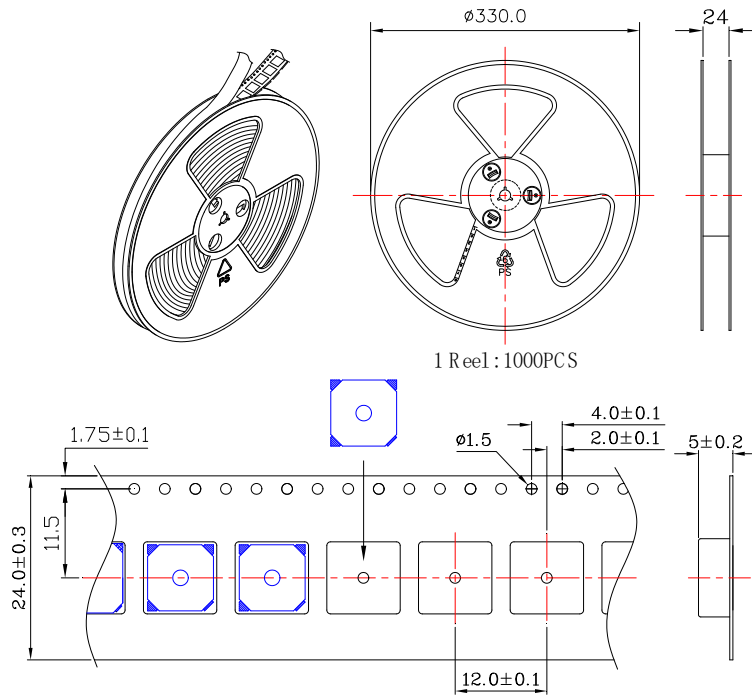
TEST CONDITION.

Standard Test Condition: a) Temperature : +5 ~ +35°C b) Humidity : 45-85% c) Pressure : 860-1060mbar
 一般测试条件: a) 温度 : +5 ~ +35°C b) 湿度 : 45-85% c) 气压 : 860-1060mbar
 Judgment Test Condition: a) Temperature : +25 ± 2°C b) Humidity : 60-70% c) Pressure : 860-1060mbar
 争议时测试条件: a) 温度 : +25 ± 2°C b) 湿度 : 60-70% c) 气压 : 860-1060mbar

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产品规格内容

I. PACKING STANDARD



Inner Box	330m m x330m m x30m m	1x1000PCS=1000PCS
Carton Box	350m m x350m m x370m m	10x1000PCS=10,000PCS