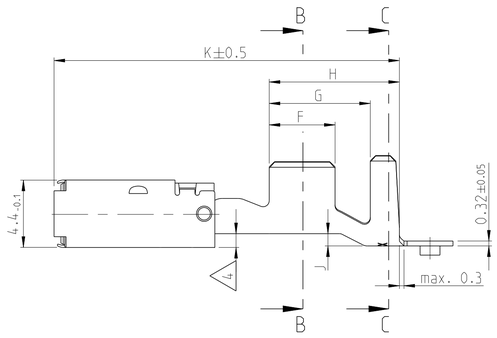
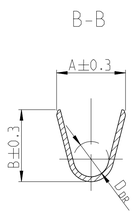
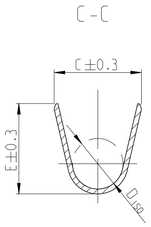
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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	SWS ADDED. NEW 3D DWG CREATED	17APR2014	Bren	Leim
	A2	PN 1-2282364-3 ADDED TO DRAWING	02SEP2014	Joas	Leim
	A3	Changed measurement in the table	11NOV2020	FRAN	BECK

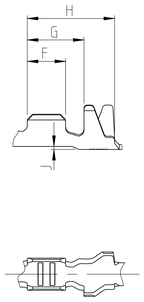
STANDARDCRIMP

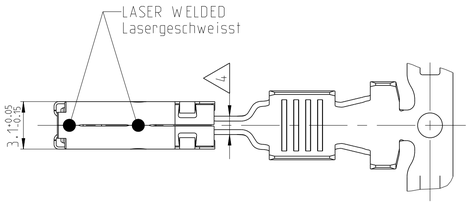




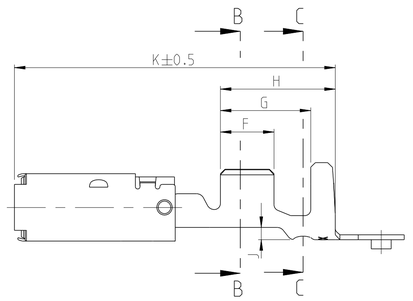


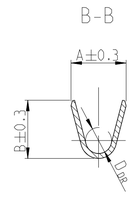
ONLY FOR WIRE SIZE RANGE
Nur fuer DGB
0.2 ... 0.5 mm²

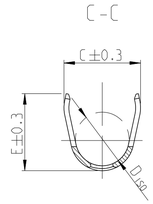


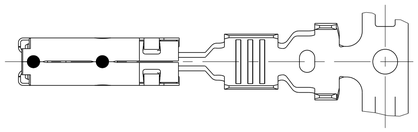


SINGLE WIRE SEAL
Einzeldichtungssystem









NOTES
Bemerkungen

1 MATING PART SEE INTERFACE DRAWING
TE-NO.: 114-18230-002
Gegenstecker nach Ausfuehrungsvorschrift
TE-Nr.: 114-18230-002

△2 SURFACE:
- PRE TIN PLATED 1 TO 3µm
- SILVER PLATED 3 TO 5µm (ONLY CONTACT AREA)

Oberflaeche:
- verzinnt 1 bis 3µm
- versilbert 3 bis 5µm (nur Kontaktzone)

3 DOUBLE CRIMPS ARE ONLY POSSIBLE WITH APPLICATORS AUTHORIZED BY TE (NO HAND TOOL)
SUITABLE TOOLS ON REQUEST
Doppelanschlaege sind nur mit von TE zugelassenen Anschlagwerkzeugen moeglich (keine Handzangen)
passende Werkzeuge auf Anfrage

△4 GAUGE INSPECTION
Lehrenpruefung

5 DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen

6 ONLY GERMAN LANGUAGE VERSION SHALL BE BINDING
Massgebend ist der deutsche Text

VERSION Ausfuehrung	ORDER-NO. STRIP-FORM Bestell-Nr. Bandware	REV	BODY MATERIAL	SPRING Werkstoff	SURFACE Oberflaeche	WIRE SIZE RANGE Leiterquerschnitt mm²	INSULATION DIAMETER Isolationsdurchmesser mm	A	B	D_{DR}	C	E	D_{ISO}	F	G	H	J	K	WEIGHT Gewicht g	SINGLE WIRE SEAL Einzeldichtung TE CONNECTIVITY NO.	DEAD END PLUG Blindstopfen TE CONNECTIVITY NO.	APPLICATION TOOLS Verarbeitungswerkzeuge
								WIRE CRIMP Drahtcrimp			INSULATION CRIMP Isolationscrimp										
								STRIP FORM Bandware													
								CRIMP DIMENSIONS / Crimpabmessungen mm													
SINGLE WIRE SEAL Einzeldichtung	1-2282365-1	A	CuNiSi	X10CrNi18-8	PRE TIN PLATED verzinnt	12 AWG	3.0 - 3.8	4.0	4.2	2.0	5.0	5.0	3.5	3.5	5.9	7.5	0.8	21.0	0.60	828905-1	828922-1	SEE APPLICATION SPECIFICATION 114-18148 Siehe Verarbeitungsspezifikation 114-18148
	1-2282364-3	A			SILVER PLATED versilbert	1.5 - 2.5	2.2 - 3.0	3.6	3.8	1.7	5.0	5.0	3.5	3.5	5.9	7.5	0.8	21.0	0.59	828905-1	828922-1	
	1-2282364-1	A			PRE TIN PLATED verzinnt																	
STANDARDCRIMP	1-1355880-1	D			PRE TIN PLATED verzinnt	4	2.7 - 3.7	4.5	4.7	2.3	5.7	5.9	3.3	4.3	6.6	8.5	0.8	22.6	0.66	-	-	
	1-1355877-1	D			PRE TIN PLATED verzinnt	1.5 - 2.5	2.2 - 3.0	3.6	3.8	1.7	4.6	5.0 (A3)	2.6	3.5	5.1	6.7	0.3	20.2	0.57	-	-	
	1-1355833-1	D			PRE TIN PLATED verzinnt	0.5 - 1.0	1.4 - 2.1	2.5	2.7	1.2	3.3	3.5	1.8	3.0	4.6	6.2	0.2	20.2	0.53	-	-	
	1-1355876-1	D			PRE TIN PLATED verzinnt	0.2 - 0.5	1.2 - 1.4	2.1	2.1	0.8	2.9	2.9	1.4	2.5	3.7	5.7	0.2	20.2	0.50	-	-	

THIS DRAWING IS A CONTROLLED DOCUMENT.	DWN K.Fruehwirth 10NOV2005	TE Connectivity	
DIMENSIONS: mm	CHK M.Pfeilschifter 11NOV2005	NAME	PRODUCT GROUP DRAWING FOR Tabellenzeichnung fuer AMP MCP2.8 LANCELESS
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.4 1 PLC ±0.2 2 PLC 3 PLC ANGLES ±1°	APVD M.Bleicher 14NOV2005	PRODUCT SPEC 108-18513	
		APPLICATION SPEC 114-18148	SIZE A1 / CAGE CODE 00779 / DRAWING NO C-1719458 / RESTRICTED TO -
MATERIAL - -	FINISH - -	WEIGHT -	Customer Drawing / SCALE 5:1 / SHEET 1 OF 1 / REV A3