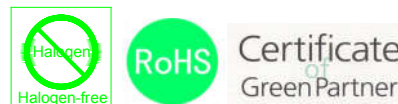


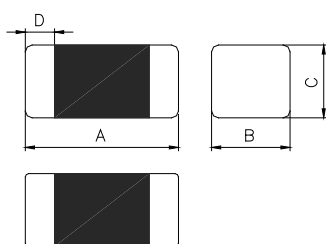
# High Current Ferrite Chip Bead(Lead Free) HCB3216KF-SERIES

## 1.Features

1. Monolithic inorganic material construction.
2. Closed magnetic circuit avoids crosstalk.
3. Suitable for reflow soldering.
4. Shapes and dimensions follow E.I.A. spec.
5. Available in various sizes.
6. Excellent solder ability and heat resistance.
7. High reliability.
8. 100% Lead(Pb) & Halogen-Free and RoHS compliant.
9. Low DC resistance structure of electrode to prevent wasteful electric power consumption.
10. Operating Temperature: -55~+125°C (Including self-temperature rise)



## 2.Dimensions



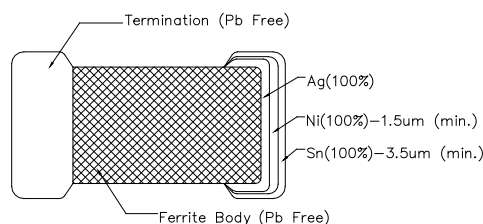
Chip Size	
<b>A</b>	3.20±0.20
<b>B</b>	1.60±0.20
<b>C</b>	1.10±0.20
<b>D</b>	0.50±0.30

Units: mm

## 3.Part Numbering



- A: Series
- B: Dimension L x W
- C: Material Lead Free Material
- D: Impedance 300=30Ω
- E: Packaging T=Taping and Reel, B=Bulk(Bags)
- F: Rated Current 30=3000mA



## 4.Specification

Tai-Tech Part Number	Impedance (Ω)	Test Frequency (MHz)	DC Resistance (Ω) max.	Rated Current (mA) max.
HCB3216KF-260T60	26±25%	100	0.01	6000
HCB3216KF-280T30	28±25%	100	0.04	3000
HCB3216KF-300T30	30±25%	100	0.04	3000
HCB3216KF-300T60	30±25%	100	0.01	6000
HCB3216KF-300T80	30±25%	100	0.01	8000
HCB3216KF-310T30	31±25%	100	0.04	3000
HCB3216KF-330T60	33±25%	100	0.01	6000
HCB3216KF-500T30	50±25%	100	0.04	3000
HCB3216KF-500T40	50±25%	100	0.03	4000
HCB3216KF-500T60	50±25%	100	0.01	6000
HCB3216KF-600T30	60±25%	100	0.04	3000
HCB3216KF-600T50	60±25%	100	0.02	5000
HCB3216KF-600T60	60±25%	100	0.01	6000

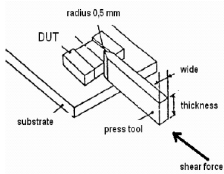
- Rated current: based on temperature rise test
- In compliance with EIA 595

Tai-Tech Part Number	Impedance ( $\Omega$ )	Test Frequency (MHz)	DC Resistance ( $\Omega$ ) max.	Rated Current (mA) max.
HCB3216KF-800T30	80 $\pm$ 25%	100	0.04	3000
HCB3216KF-800T40	80 $\pm$ 25%	100	0.03	4000
HCB3216KF-900T30	90 $\pm$ 25%	100	0.04	3000
HCB3216KF-101T30	100 $\pm$ 25%	100	0.04	3000
HCB3216KF-101T40	100 $\pm$ 25%	100	0.03	4000
HCB3216KF-121T30	120 $\pm$ 25%	100	0.03	3000
HCB3216KF-121T40	120 $\pm$ 25%	100	0.04	4000
HCB3216KF-121T50	120 $\pm$ 25%	100	0.02	5000
HCB3216KF-121T60	120 $\pm$ 25%	100	0.018	6000
HCB3216KF-151T30	150 $\pm$ 25%	100	0.04	3000
HCB3216KF-151T50	150 $\pm$ 25%	100	0.02	5000
HCB3216KF-161T60	160 $\pm$ 25%	100	0.018	6000
HCB3216KF-201T30	200 $\pm$ 25%	100	0.04	3000
HCB3216KF-221T20	220 $\pm$ 25%	100	0.10	2000
HCB3216KF-221T30	220 $\pm$ 25%	100	0.04	3000
HCB3216KF-301T30	300 $\pm$ 25%	100	0.04	3000
HCB3216KF-391T20	390 $\pm$ 25%	100	0.10	2000
HCB3216KF-401T25	400 $\pm$ 25%	100	0.05	2500
HCB3216KF-471T10	470 $\pm$ 25%	100	0.20	1000
HCB3216KF-471T20	470 $\pm$ 25%	100	0.10	2000
HCB3216KF-501T10	500 $\pm$ 25%	100	0.20	1000
HCB3216KF-501T20	500 $\pm$ 25%	100	0.10	2000
HCB3216KF-501T30	500 $\pm$ 25%	100	0.04	3000
HCB3216KF-601T10	600 $\pm$ 25%	100	0.20	1000
HCB3216KF-601T20	600 $\pm$ 25%	100	0.10	2000
HCB3216KF-601T30	600 $\pm$ 25%	100	0.04	3000

- Rated current: based on temperature rise test
- In compliance with EIA 595

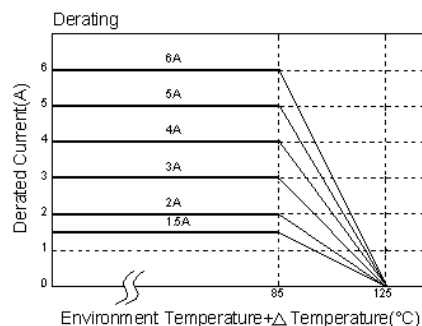
### 5. Reliability and Test Condition

Item	Performance					Test Condition															
Series No.	FCB	FCM	HCB	GHB	FCA	--															
Operating Temperature	-55~+125°C (Including self-temperature rise)					--															
Transportation Storage Temperature	-55~+125°C (on board)					For long storage conditions, please see the Application Notice															
Impedance (Z)	Refer to standard electrical characteristics list					Agilent4291 Agilent E4991 Agilent4287 Agilent16192															
DC Resistance						Agilent 4338															
Rated Current						DC Power Supply Over Rated Current requirements, there will be some risk															
Temperature Rise Test	Rated Current < 1A ΔT 20°CMax Rated Current ≥ 1A ΔT 40°CMax					1. Applied the allowed DC current. 2. Temperature measured by digital surface thermometer.															
Life test	Appearance: no damage.					Preconditioning: Run through reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles) Temperature: 125±2°C Applied current: rated current. Duration: 1000±12hrs. Measured at room temperature after placing for 24±2 hrs.															
Load Humidity	Impedance: within±15%of initial value. RDC : within ±15% of initial value and shall not exceed the specification value					Preconditioning: Run through reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles) Humidity: 85±2%R.H. Temperature: 85±2°C . Duration:1000hrsMin.Bead:with100%ratedcurrent Inductance: with 10% rated current Measured at room temperature after placing for 24±2 hrs.															
Thermal shock	Appearance: no damage. Impedance: within±15%of initial value. RDC : within ±15% of initial value and shall not exceed the specification value					Preconditioning: Run through reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles) Condition for 1 cycle Step1: -55±2°C 30±5 min. Step2: 125±2°C ≤ 0.5min Step3: 125±2°C 30±5min. Number of cycles: 500 Measured at room temperature after placing for 24±2 hrs.															
Vibration	Appearance : No damage. Impedance : within±15% of initial value RDC : within ±15% of initial value and shall not exceed the specification value					Preconditioning: Run through reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles) Oscillation Frequency: 10Hz ~ 2KHz ~ 10Hz for 20 minutes Equipment : Vibration checker Total Amplitude:10g Testing Time : 12 hours(20 minutes, 12 cycles each of 3 orientations) .															
Bending	Appearance : No damage. Impedance : within±10% of initial value RDC : within ±15% of initial value and shall not exceed the specification value					Shall be mounted on a FR4 substrate of the following dimensions: >=0805inch(2012mm):40x100x1.2mm <0805inch(2012mm):40x100x0.8mm Bending depth: >=0805inch(2012mm):1.2mm <0805inch(2012mm):0.8mm Duration of 10 sec for a min.															
Shock	Appearance : No damage. Impedance : within±10% of initial value RDC : within ±15% of initial value and shall not exceed the specification value					Test condition: <table border="1"> <thead> <tr> <th>Type</th> <th>Peak Value (g's)</th> <th>Normal duration (D) (ms)</th> <th>Wave form</th> <th>Velocity change (V)/ft/sec</th> </tr> </thead> <tbody> <tr> <td>SMD</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> <tr> <td>Lead</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> </tbody> </table>	Type	Peak Value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (V)/ft/sec	SMD	50	11	Half-sine	11.3	Lead	50	11	Half-sine	11.3
Type	Peak Value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (V)/ft/sec																	
SMD	50	11	Half-sine	11.3																	
Lead	50	11	Half-sine	11.3																	
Solderability	More than 95% of the terminal electrode should be covered with solder.					a.Method B, 4 hrs @155°C dry heat @235°C±5°C Test time:5 +0/-0.5 seconds. b. Method D category 3. (steam aging 8hours ± 15 min)@ 260°C±5°C Test time: 30 +0/-0.5 seconds.															

Item	Performance	Test Condition				
Resistance to Soldering Heat	Appearance : No damage. Impedance : within±15% of initial value RDC : within ±15% of initial value and shall not exceed the specification value	Number of heat cycles: 1				
		<table border="1"> <thead> <tr> <th>Temperature (°C)</th> <th>Time (s)</th> <th>Temperature ramp/immersion and emersion rate</th> </tr> </thead> <tbody> <tr> <td>260 ±5 (solder temp)</td> <td>10 ±1</td> <td>25mm/s ±6 mm/s</td> </tr> </tbody> </table>	Temperature (°C)	Time (s)	Temperature ramp/immersion and emersion rate	260 ±5 (solder temp)
Temperature (°C)	Time (s)	Temperature ramp/immersion and emersion rate				
260 ±5 (solder temp)	10 ±1	25mm/s ±6 mm/s				
Terminal strength	Appearance : No damage. Impedance : within±15% of initial value RDC : within ±15% of initial value and shall not exceed the specification value	 <p>Preconditioning: Run through reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles) Component mounted on a PCB apply a force &gt;0805inch(2012mm):1kg &lt;=0805inch(2012mm):0.5kg to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to shock the component being tested.</p>				

**\*\*Derating Curve**

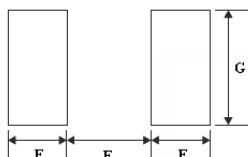
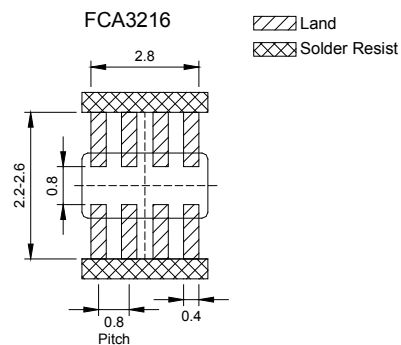
For the ferrite chip bead which withstanding current over 1.5A, as the operating temperature over 85°C, the derating current information is necessary to consider with. For the detail derating of current, please refer to the Derated Current vs. Operating Temperature curve.



**6.Soldering and Mounting**

**6-1. Recommended PC Board Pattern**

Series	Type	Chip Size				Land Patterns For Reflow Soldering		
		A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	G(mm)
FCB	1005	1.0±0.10	0.50±0.10	0.50±0.10	0.25±0.10	0.50	0.40	0.60
FCM	1608	1.6±0.15	0.80±0.15	0.80±0.15	0.30±0.20	0.80	0.85	0.95
HCB	2012	2.0±0.20	1.25±0.20	0.85±0.20	0.50±0.30	1.05	1.00	1.45
GHB		2.0±0.20	1.25±0.20	1.25±0.20	0.50±0.30			
FCI	3216	3.2±0.20	1.60±0.20	1.10±0.20	0.50±0.30	1.05	2.20	1.80
FHI	3225	3.2±0.20	2.50±0.20	1.30±0.20	0.50±0.30	1.05	2.20	2.70
FCH	4516	4.5±0.20	1.60±0.20	1.60±0.20	0.50±0.30	1.05	3.30	1.80
HCI	4532	4.5±0.20	3.20±0.20	1.50±0.20	0.50±0.30	1.05	3.30	3.40



PC board should be designed so that products can prevent damage from mechanical stress when warping the board.

**6-2. Soldering**

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

**6-2.1 Soldering Reflow:**

Recommended temperature profiles for lead free re-flow soldering in Figure 1. Table 1.1&1.2 (J-STD-020E)

**6-2.2 Soldering Iron:**

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended. (Figure 2.)

- Preheat circuit and products to 150°C
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 350°C tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 4-5sec.

Fig.1 Soldering Reflow

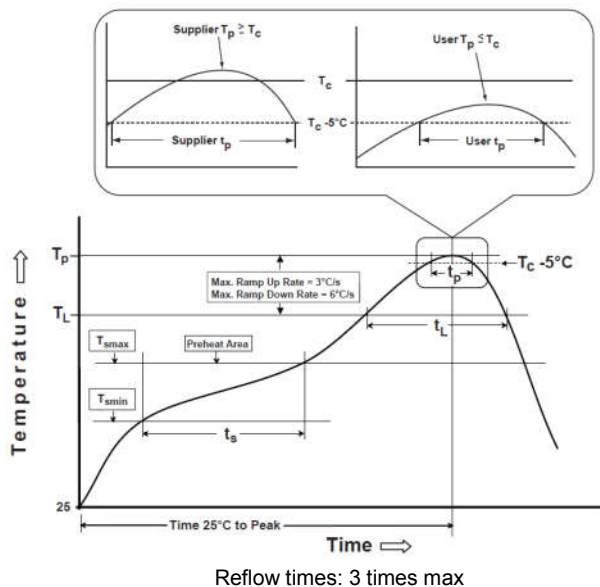
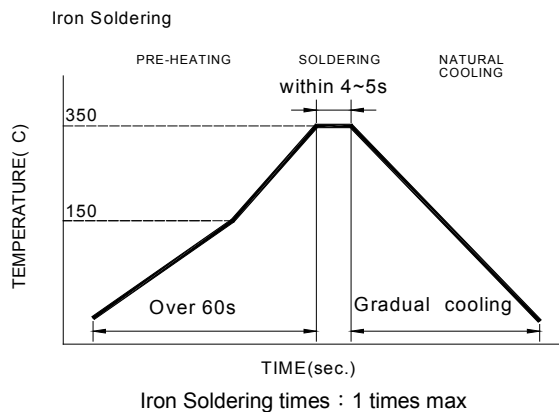


Fig.2 Iron soldering temperature profiles



**Table (1.1): Reflow Profiles**

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min( $T_{smin}$ )	150°C
-Temperature Max( $T_{smax}$ )	200°C
-Time( $t_s$ )from( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate( $T_L$ to $T_p$ )	3°C/second max.
Liquidus temperature( $T_L$ )	217°C
Time( $t_L$ )maintained above $T_L$	60-150 seconds
Classification temperature( $T_c$ )	See Table (1.2)
Time( $t_p$ ) at $T_c - 5^\circ C$ ( $T_p$ should be equal to or less than $T_c$ .)	< 30 seconds
Ramp-down rate( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**T<sub>p</sub>**: maximum peak package body temperature, **T<sub>c</sub>**: the classification temperature.  
 For user (customer) **T<sub>p</sub>** should be equal to or less than **T<sub>c</sub>**.

**Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)**

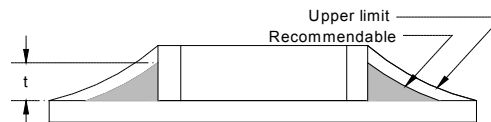
	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E ◦

**6-2.3 Solder Volume:**

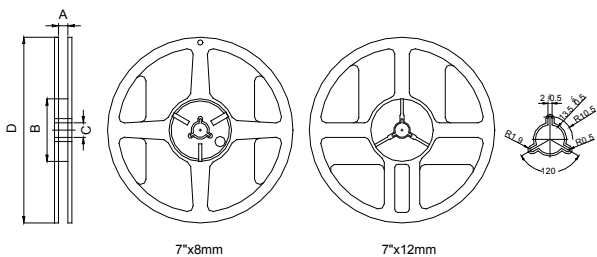
Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceed as shown in right side:

Minimum fillet height = soldering thickness + 25% product height



## 7.Packaging Information

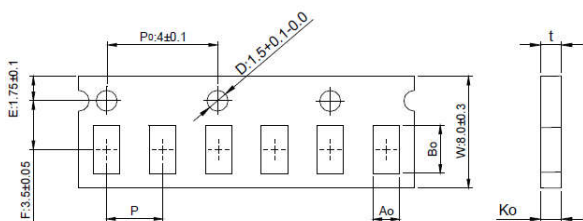
### 7-1. Reel Dimension



Type	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	9.0±0.5	60±2	13.5±0.5	178±2
7"x12mm	13.5±0.5	60±2	13.5±0.5	178±2

### 7-2.1 Tape Dimension / 8mm

Material of taping is paper

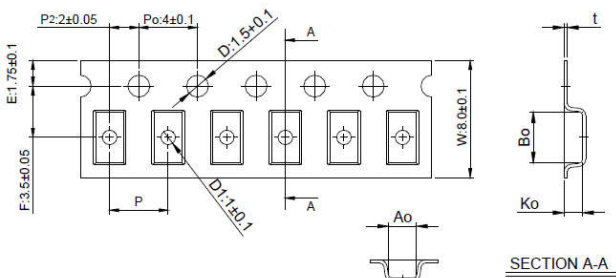


Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)
100505	1.12±0.03	0.62±0.03	0.60±0.03	2.0±0.05	0.60±0.03



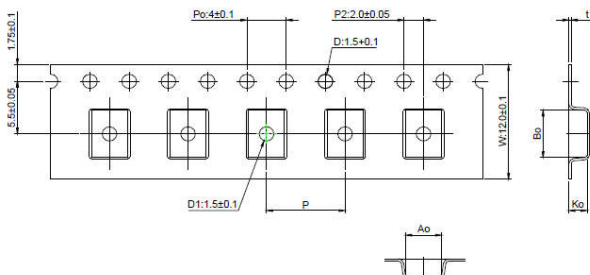
Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)
160808	1.80±0.05	0.96+0.05/-0.03	0.95±0.05	4.0±0.10	0.95±0.05
201209	2.10±0.05	1.30±0.05	0.95±0.05	4.0±0.10	0.95±0.05

Material of taping is plastic



Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
201212	2.10±0.10	1.28±0.10	1.28±0.10	4.0±0.10	0.22±0.05	1.0±0.10
321611	3.35±0.10	1.75±0.10	1.25±0.10	4.0±0.10	0.23±0.05	1.0±0.10
322513	3.42±0.10	2.77±0.10	1.55±0.10	4.0±0.10	0.22±0.05	1.0±0.10
321609	3.40±0.10	1.77±0.10	1.04±0.10	4.0±0.10	0.22±0.05	1.0±0.10

### 7-2.2 Tape Dimension / 12mm

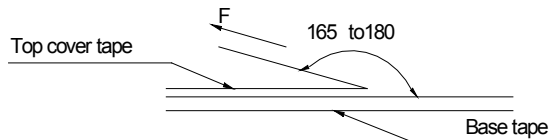


Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
451616	4.70±0.10	1.75±0.10	1.75±0.10	4.0±0.10	0.24±0.05	1.5±0.10
453215	4.70±0.10	3.45±0.10	1.60±0.10	8.0±0.10	0.24±0.05	1.5±0.10

### 7-3. Packaging Quantity

Chip Size	453215	451616	322513	321611	321609	201212	201209	160808	100505
Chip / Reel	1000	2000	2500	3000	3000	2000	4000	4000	10000
Inner box	4000	8000	12500	15000	15000	10000	20000	20000	50000
Middle box	20000	40000	62500	75000	75000	50000	100000	100000	250000
Carton	40000	80000	125000	150000	150000	100000	200000	200000	500000

### 7-4. Tearing Off Force



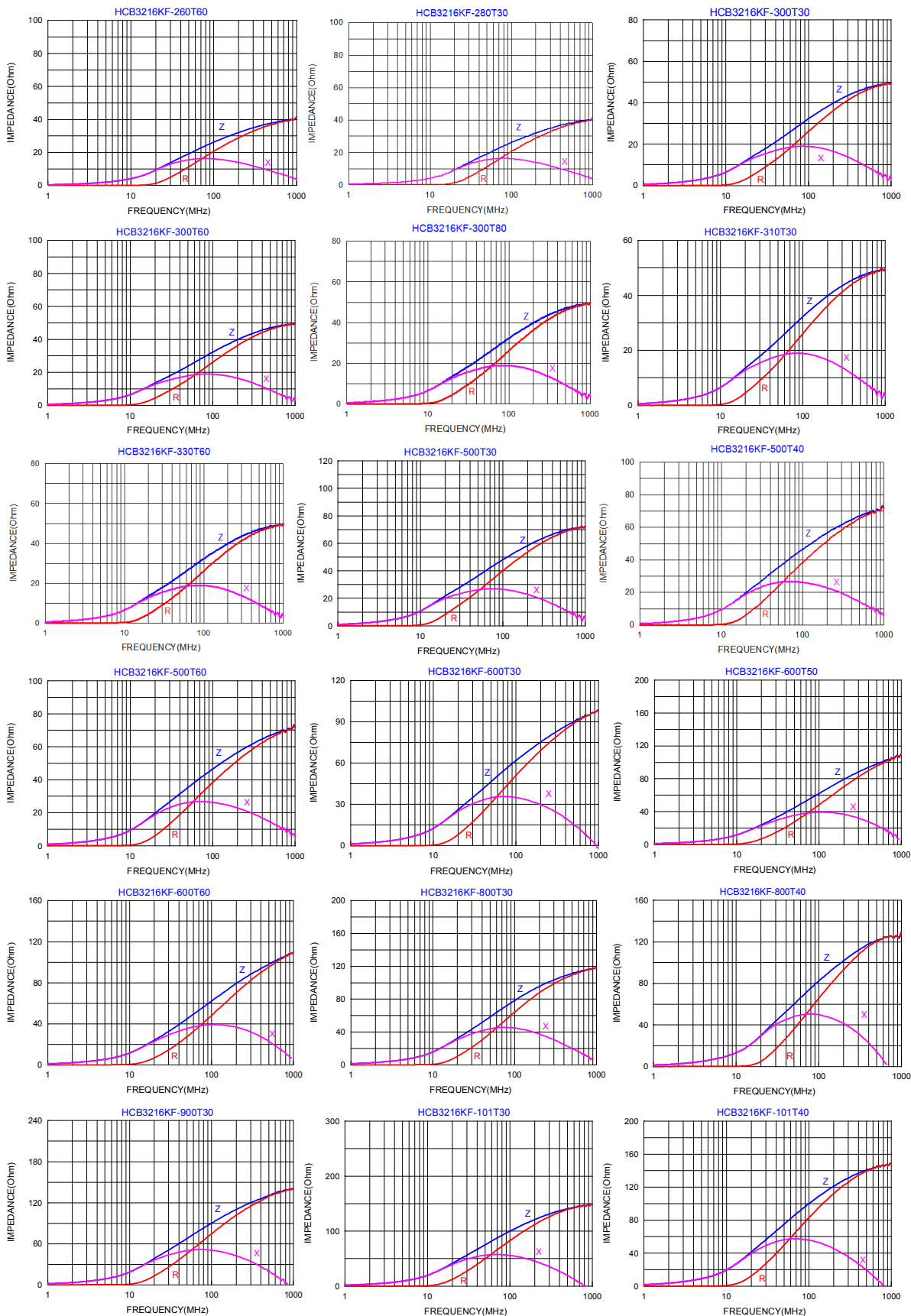
The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed mm/min
5~35	45~85	860~1060	300

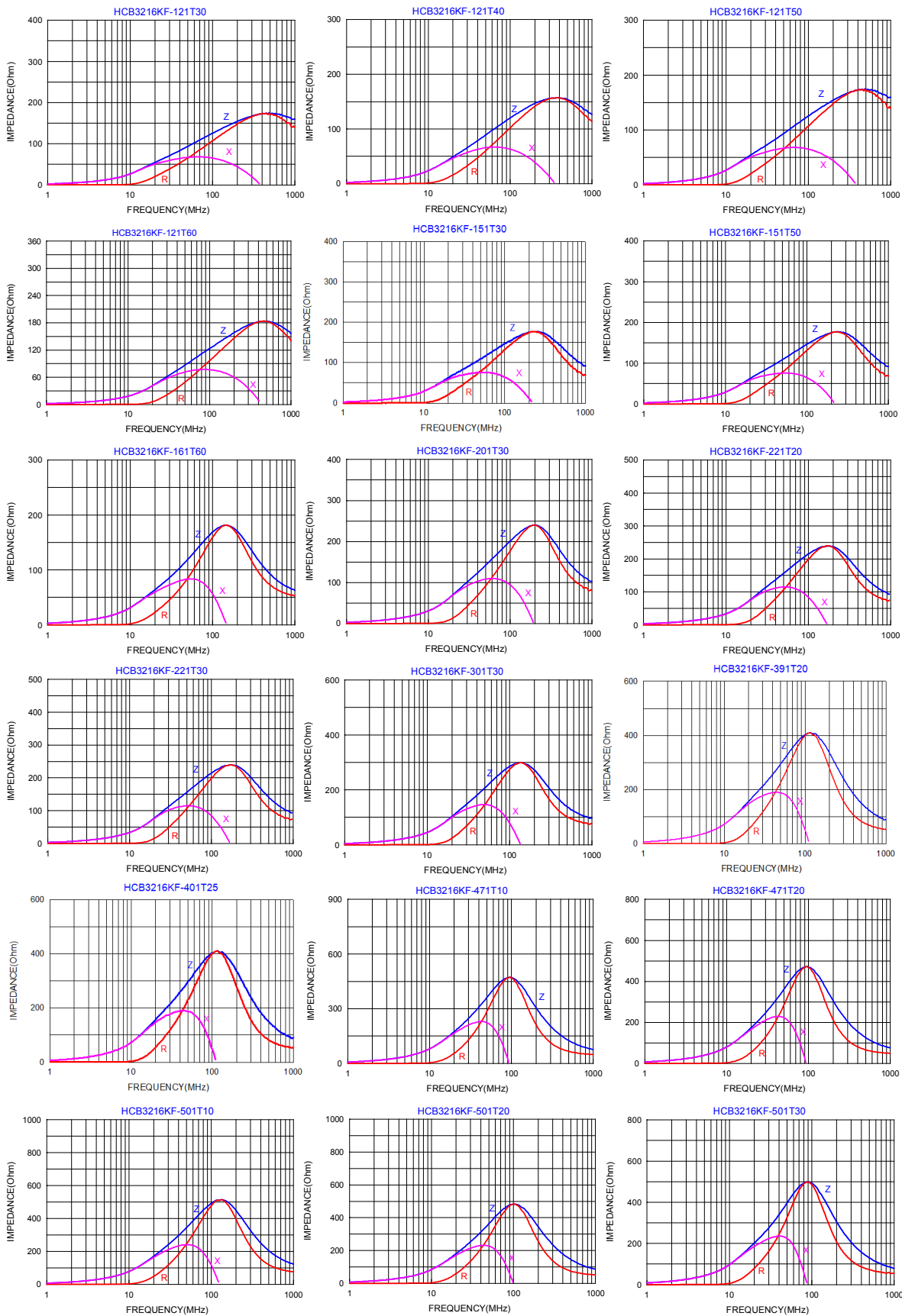
#### Application Notice

- Storage Conditions(component level)
  - To maintain the solder ability of terminal electrodes:
    1. TAI-TECH products meet IPC/JEDEC J-STD-020E standard-MSL, level 1.
    2. Temperature and humidity conditions: Less than 40°C and 60% RH.
    3. Recommended products should be used within 12 months from the time of delivery.
    4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
  1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
  2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
  3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

### Impedance Frequency Characteristics(Typical)



### Impedance Frequency Characteristics(Typical)



### Impedance Frequency Characteristics(Typical)

