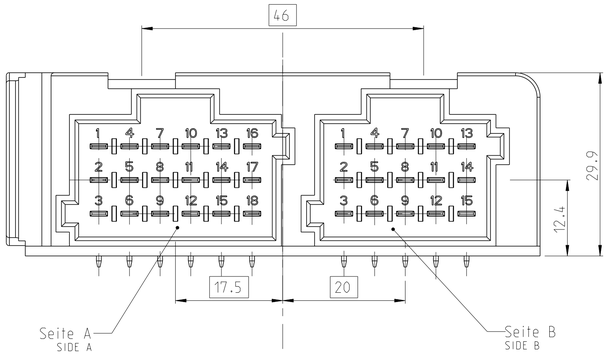
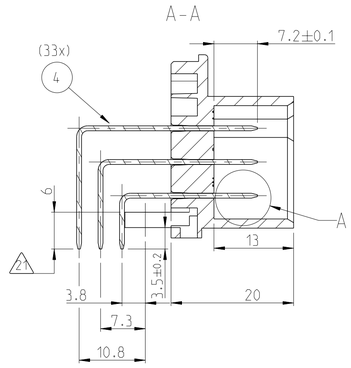
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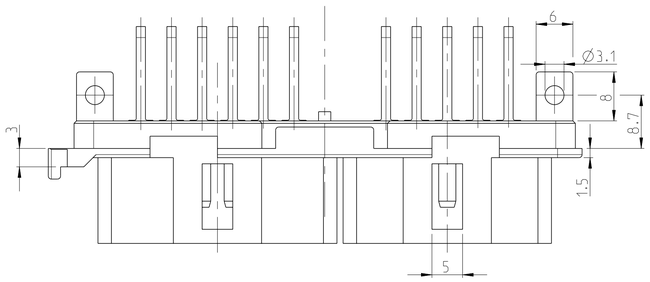
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FM	-

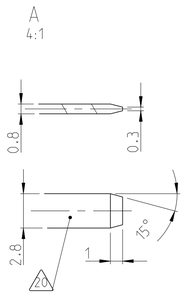
REVISIONS

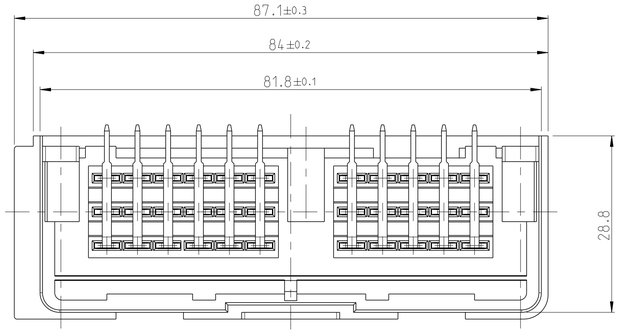
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	A	New Drawing	03MAR2015	GB	SzG

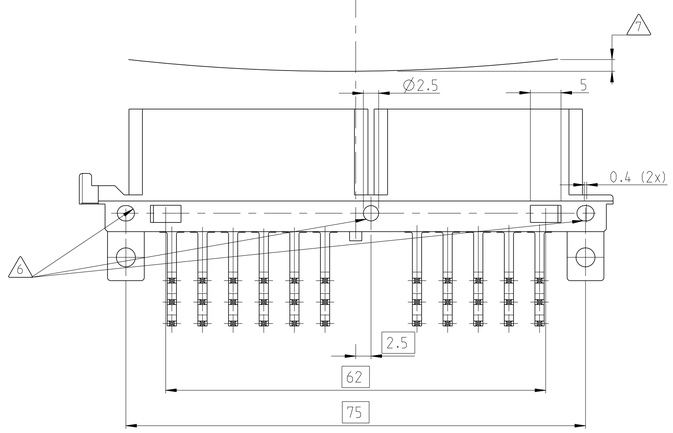


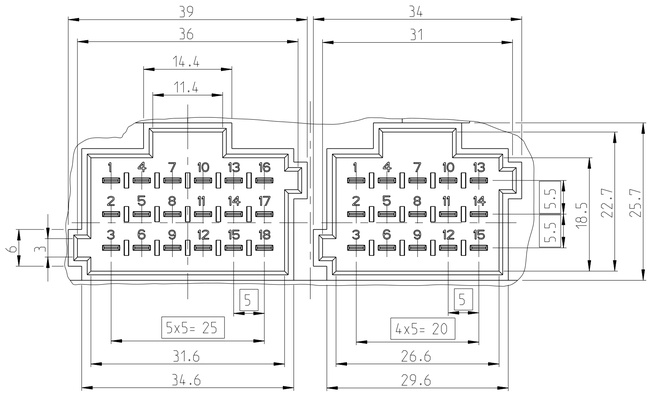


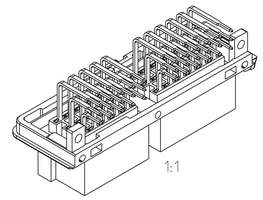












Bemerkungen
NOTES

1. Verpackungshinweise fuer Teile Nr. 1437287-4 / PACKAGING INSTRUCTIONS FOR PART NO. 1437287-4

   72 Teile (4 Lagen a 18 Teile) verpackt mit mindestens 5 Zwischenlagen aus Karton und Schaumstoff in TE Karton Nr. R101531

   72 PARTS (4 LAYER WITH EACH 18 PARTS) PACKED WITH MIN. 5 INTERMEDIATE LAYERS OF CARTON AND FOAM INTO TE CARDBOARD BOX NO. R101531

2. Oberflaeche in Steckerbereich / FINISH ON MATING AREA 20: Galv. Ag über / OVER Ni
   Im Lötbereich / ON SOLDER AREA 21: Sn über / OVER Ni Rest / REST: Ni

3. Teile muessen frei von Flittergrat,Abrieb und losen Spaenen sein
   PARTS MUST BE FREE OF TINSEL-BURR,ABRASION AND LOOSE SLIVERS

4. Elektrische Pruefung / ELECTRICAL TEST
   ☐ 100% Durchgangspruefung der einzelnen Flachkontakte Pruefstrom = 10mA
   ■ 100% CURRENT FlOW TEST OF ALL CONTACTS TEST CURREND = 10mA

5. Kontaktausdrueckkraft >60N/23' / CONTACT PRESS-OUT FORCE >60N/23'

6. Masslich abstimmen mit Blende / DIMENSION HAS TO MEET WITH SCREEN: 1437284-1

7. Zulaessige Durchbiegung 0.5 max. mm / MAX.BENDING 0.5 MM PERMITTED

8. Allgemeine Formschraege / MOLD DRAFT ANGLE: 0.5°

9. Max.0.2 mm Grat an Formtrennung, Anguss und Ausstosser zulaessig
   MAX.BURR 0.2MM PERMITTED ON MOLD SPLIT LINE, INJECTION AND EJECTION MARKS

33	Kontakt 2.8x0.8 CONTACT 2.8x0.8	CuZn30	2	4
	Gehaeuse 7 pol. HOUSING 7 POS.	PA 66 GF30	Schwarz BLACK	3
	Gehaeuse 15 pol. HOUSING 15 POS.	PA 66 GF30	Schwarz BLACK	2
1	Gehaeuse 33 pol. HOUSING 33 POS.	PA 66 GF30	Schwarz BLACK	1
1437287-4	Benennung TITLE	Werkstoff MATERIAL	Farbe/Oberflaeche COLOR/SURFACE	Pos. ITEM
A	◄ REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			

-4 AS SHOWN
wie gezeichnet

TOLERANCES UNLESS OTHERWISE SPECIFIED ACC. TO DIN 16901-140 CENTRIC TO NOMINAL DIMENSION. EDITION 1982-11 SHALL APPLY.
Freimasstoleranzen nach DIN 16901-140. Es gilt die Ausgabe 1982-11.

PRODUCT CHARACTERISTICS ACC. QMP EMEA_12
BESONDERE MERKMALE NACH QMP EMEA_12

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±1°

MATERIAL TBD
-

FINISH
-
-

DWN 03MAR2015 Gergely Benczur
CHK 03MAR2015 Szilárd Nemes
APVD 03MAR2015 Szaboles Gáspár
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME ASSY 33-POS. BLADE TYPE HEADER
33-pol. Steckerleiste

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1437287-4	-

Customer Drawing | SCALE 2:1 | SHEET 1 OF 1 | REV A

4805 (3/11)
Pro/ENGINEER DRAWING