



MIL-DTL-83513/16 Thru /21 Micro-D BR Right Angle PCB Terminated Connector



High Performance

These connectors feature gold-plated TwistPin contacts for best performance. PC tails are .020 inch diameter. Specify nickel-plated shells or cadmium plated shells for best availability.

Solder-Dipped

Terminals are coated with Sn60/Pb40 tin-lead solder for best solderability.

How To Order MIL-DTL 83513 Right Angle PCB Micro-D Connectors

Sample Part Number		M83513/	19-F	02	N	P
Base Part Number	M83513					
Slash Number-Shell Sizes	Plug (Pin Contacts)	Receptacle (Socket Contacts)				
	16-A - 9 Contacts 16-B - 15 Contacts 16-C - 21 Contacts 16-D - 25 Contacts 16-E - 31 Contacts 16-F - 37 Contacts 17-G - 51 Contacts 18-H - 100 Contacts	19-A - 9 Contacts 19-B - 15 Contacts 19-C - 21 Contacts 19-D - 25 Contacts 19-E - 31 Contacts 19-F - 37 Contacts 20-G - 51 Contacts 21-H - 100 Contacts				
PC Tail Length	01 - .109 Inch (2.77 mm)	02 - .140 Inch (3.56 mm)	03 - .172 Inch (4.37 mm)			
Shell Finish	C - Cadmium		A - Electrodeposited Aluminum			
	N - Electroless Nickel		K - Zinc Nickel			
Hardware Options	P - Passivated SST		T - Nickel Fluorocarbon Polymer			
	N - No Jackpost		P - Jackposts Installed			
Sizes 9-51						
T - Threaded Insert in Board Mount Hole (No Jackposts)						
W - Threaded Insert in Board Mount Hole and jackposts Installed						
Shell Size 100 (H)						
U - #4-40 Threaded Insert Y - #4-40 Threaded Insert & Jackpost (See Table I)						

Table I: Hardware Options

N	P	T or U	W or Y
THRU HOLE	THRU HOLE	THREADED INSERT	THREADED INSERT
No Jackpost	Jackpost	Threaded Insert	Jackpost, Threaded Insert

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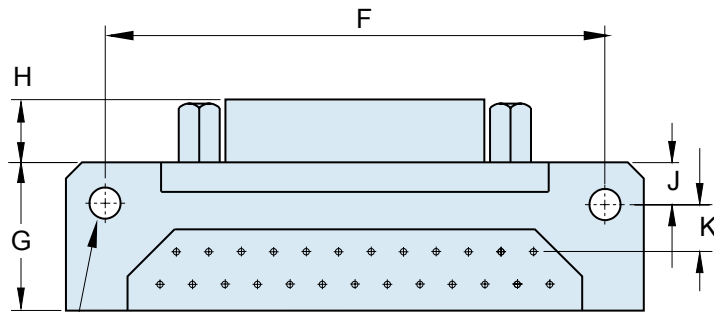


Micro-D
MIL-DTL-83513

Table II: Dimensions



THREAD SIZES
9-51 CONTACTS #2-56 UNC
100 CONTACTS #4-40 UNC



2 X PCB MTNG HOLES
9-51 CONTACTS $.096 \pm .005$ (2.43 ± 0.13)
100 CONTACTS $.125 \pm .005$ (23.18 ± 0.13)

Layout	A Max.		B		C Max.		D Max.		E Max.		F		G Max.		H		J		K	
	In.	mm.	In. ±.005	mm. ±0.10	In.	mm.	In.	mm.	In.	mm.	In. ±.007	mm. ±0.18	In.	mm.	In. ±.003	mm. ±0.08	In. ±.015	mm. ±0.38	In. ±.010	mm. ±0.25
9P	1.390	35.31	.565	14.35	.333	8.46	.185	4.70	.325	8.26	1.150	29.21	.465	11.81	.183	4.65	.125	3.18	.150	3.81
9S	1.390	35.31	.565	14.35	.400	10.16	.253	6.26	.325	8.26	1.150	29.21	.465	11.81	.195	4.95	.125	3.18	.150	3.81
15P	1.540	39.12	.715	18.16	.483	12.27	.185	4.70	.325	8.26	1.300	33.02	.465	11.81	.183	4.65	.125	3.18	.150	3.81
15S	1.540	39.12	.715	18.16	.551	14.00	.253	6.26	.325	8.26	1.300	33.02	.465	11.81	.195	4.95	.125	3.18	.150	3.81
21P	1.690	42.93	.865	21.97	.633	16.08	.185	4.70	.325	8.26	1.450	36.83	.465	11.81	.183	4.65	.125	3.18	.150	3.81
21S	1.690	42.93	.865	21.97	.701	17.81	.253	6.26	.325	8.26	1.450	36.83	.465	11.81	.195	4.95	.125	3.18	.150	3.81
25P	1.790	45.47	.965	24.51	.733	18.62	.185	4.70	.325	8.26	1.550	39.37	.465	11.81	.183	4.65	.125	3.18	.150	3.81
25S	1.790	45.47	.965	24.51	.801	20.35	.253	6.26	.325	8.26	1.550	39.37	.465	11.81	.195	4.95	.125	3.18	.150	3.81
31P	2.040	51.82	1.115	28.32	.883	22.43	.185	4.70	.325	8.26	1.800	45.72	.465	11.81	.183	4.65	.125	3.18	.150	3.81
31S	2.040	51.82	1.115	28.32	.951	24.16	.253	6.26	.325	8.26	1.800	45.72	.465	11.81	.195	4.95	.125	3.18	.150	3.81
37P	2.340	59.44	1.265	32.13	1.033	26.24	.185	4.70	.325	8.26	2.100	53.34	.465	11.81	.183	4.65	.125	3.18	.150	3.81
37S	2.340	59.44	1.265	32.13	1.101	27.96	.253	6.26	.325	8.26	2.100	53.34	.465	11.81	.195	4.95	.125	3.18	.150	3.81
51P	1.875	47.63	1.215	30.86	.983	24.97	.228	5.79	.360	9.14	1.600	40.64	.565	14.35	.183	4.65	.125	3.18	.150	3.81
51S	1.875	47.63	1.215	30.86	1.051	26.70	.296	7.52	.360	9.14	1.600	40.64	.565	14.35	.195	4.95	.125	3.18	.150	3.81
100P	2.780	70.60	1.800	45.72	1.383	35.13	.271	6.88	.420	10.67	2.500	63.50	.765	19.43	.183	4.65	.225	5.72	.150	3.81
100S	2.780	70.60	1.800	45.72	1.451	36.86	.333	8.64	.420	10.67	2.500	63.50	.765	19.43	.195	4.95	.225	5.72	.150	3.81



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M83513/16 Thru /18 PCB Layouts – Pin Connectors

Patterns shown are for connector mounting side of PC board. 9 Thru 51 Contacts .096 (2.44) Diameter Mounting Holes, 100 Pin .125 (3.18) Diameter



9 PIN M83513/16-A



25 PIN M83513/16-D



15 PIN M83513/16-B



31 PIN M83513/16-E



21 PIN M83513/16-C



37 PIN M83513/16-F



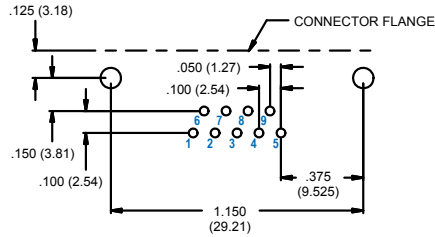
51 PIN M83513/17-G



100 PIN M83513/18-H

M83513/19 Thru /21 PCB Layouts – Socket Connectors

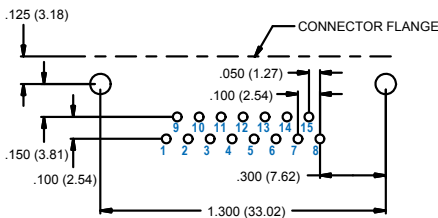
Patterns shown are for connector mounting side of PC board. 9 Thru 51 Contacts .096 (2.44) Diameter Mounting Holes, 100 Pin .125 (3.18) Diameter



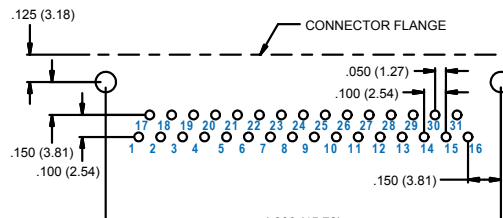
9 SOCKET M83513/19-A



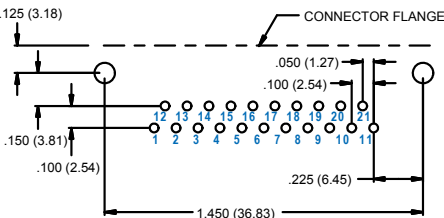
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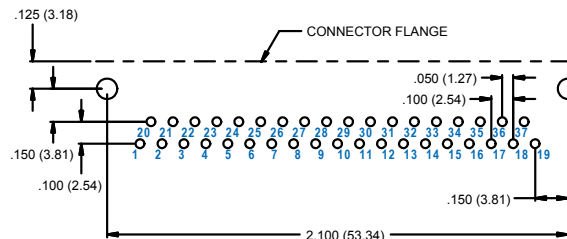
15 SOCKET M83513/19-B



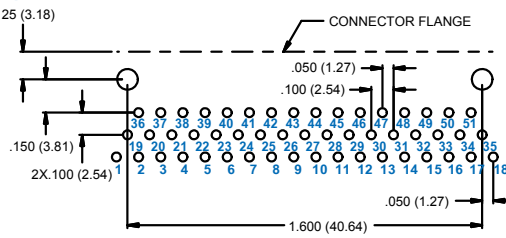
31 SOCKET M83513/19-E



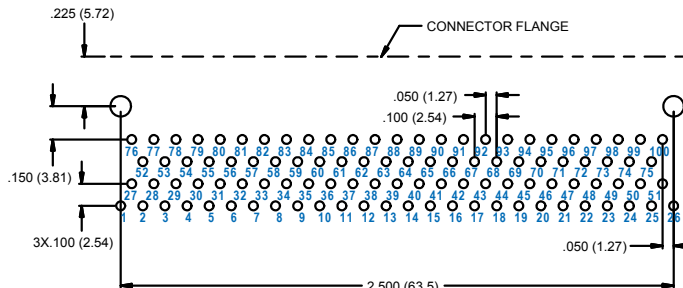
21 SOCKET M83513/19-C



37 SOCKET M83513/19-F



51 SOCKET M83513/20-G



100 SOCKET M83513/21-H