

Fig1. MEASURING METHOD

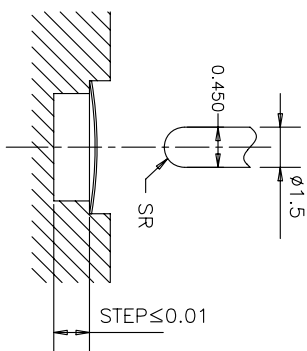


Fig2. OPERATING PERFORMANCE

NOTES:  
 1. ALL THE OPERATING PERFORMANCE SPEC. IN BELLOW TABLE SHOULD BE MET. THE MEASURE METHOD IS SHOWN AS FIG.1. OPERATE THE DOME 10 TIMES BEFORE MEASURING.

REV	ECN NO.	APPD
A	HC080001	ZO
B	HC090052	ZO



- 1) TEST SPEED : 140 SPM
- 2) TEST FORCE :  $1.5 * F_p$
- 3) MATERIAL : ALUMINIUM.
- 4) AFTER LIFE TEST, C/R DECREASE 30% MAX.
- 5) OBVIOUS BURR, SCRATCHES, CRACKES IS FORBIDDEN.
- 6) DIMENSIONS MARKED  $\nabla$  SHOULD BE CHECKED BY O.C. AND P.E.
- 7) DIMENSIONING SHALL BE INTERPRETED PER ANSI Y14.5M-1982.
- 8) HARMFUL MATERIAL CONTROL PLEASE FOLLOW DOC."HY-QW-02"
- 9) PART PERFORMANCE TABLE

PART NAME	P.F(gf)	C/R(%)	MAT'L	FINISH	STEP(mm)
824-000S-***	CP±20	60±15	SUS301	Ag PLATING	0

CP:  
 060-----60gf  
 080-----80gf  
 100-----100gf  
 120-----120gf

X. ± 0.2	X. ± 0.2	UNITS	MM	NAME(INTENDED USE)	HON YUAN
X ± 0.1	X' ± 0.1	MAT'L		METAL DOME FOR TACT SWITCH	HON YUAN PRECISION IND. CO.,LTD. SHENZHEN, CHINA, R.O.C.
.XX ± 0.05	.XX' ± 0.01	FINISH		PART NO.(INTENDED USE)	
.XXX ± 0.03	.XXX' ± 0.005			N/A	
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APPD: ZO 4/06/09				DWG NO.:	824-0000-000
CHKD: PRIOLOM 4/06/09				SCALE	1/1
DR: ZO 4/06/09				SHEET	1/1
				REV.	B